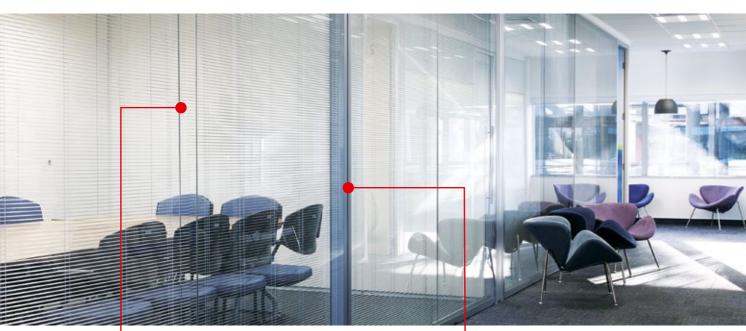
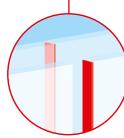


Our Bonding Solutions for Maximized Efficiency

OFFICE PARTITIONS





Glass to glass

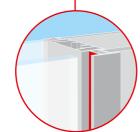
e.g. office partitions

Application requirements

- Immediate bonding
- · Invisible joint possible
- Excellent resistance against UV, temperature, humidity and chemicals
- Complete seal mitigating noise and smell transfer
- Compensation of uneven surface (glass)

Product recommendation

tesa® ACX^{plus} 704x tesa® ACX^{plus} 705x tesa® ACX^{plus} 707x



Glass in frame

e.g. office partitions and clean rooms

Application requirements

- Immediate bonding on glass, profile or frame materials such as plastics, aluminum or wood
- Excellent resistance against UV, temperature, humidity and chemicals

Product recommendation

tesa® ACX^{plus} 704x tesa® ACX^{plus} 705x tesa® ACX^{plus} 707x



tesa® ACXplus 7078, tesa® ACXplus 7058

Compatibility of tesa® ACX^{plus} and PVB foil of laminated safety glass

- Report No. 13-000979-PR01
- Report No. 13-000979-PR02



tesa® ACXplus 7078

Sound reduction test

Report No. 82013-LACUS-IN-40 T2



Clear Advantages

in Productivity,

Durability

and Design

Glass to frame (flush design)

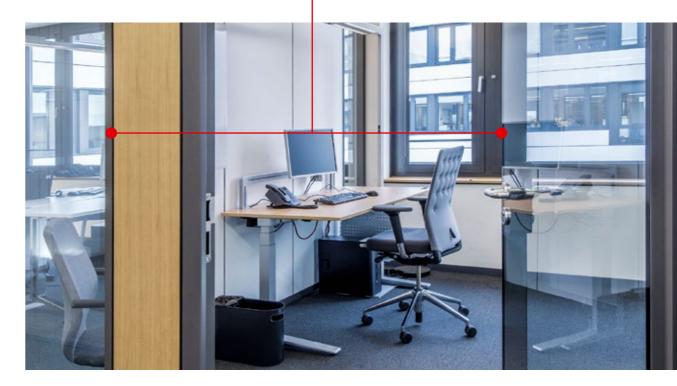
e.g. glass partitions and clean rooms

Application requirements

- Immediate bonding on glass, powder coats or aluminum
- Stable bond to keep glass panel in place
- Possible to achieve a flush design: optical tape coverage not needed
- tesa tools for bubble free application on glass

Product recommendation

tesa® ACX^{plus} 704x tesa® ACX^{plus} 707x tesa® ACX^{plus} 709x





tecnalia)

tesa® ACX^{plus} 7078

Safety in use, mechanical resistance and stability tests according to ETAG003

Report No. 4_04922

2 Applications 3

INTERIOR WALL CLADDING





Panels/mirrors to wall

e.g. interior decoration for commercial buildings and hotels

Application requirements

- Immediate bonding on different substrates (panel and substructure)
- Stable bond to keep panel in place
- High shear resistance when bonding larger/heavy elements

Product recommendation

tesa® 62936 (for smaller panels < 1.5 m) tesa® ACX^{plus} 707x

Processes to the Next Level



tesa® 62936

Confirms longterm adhesion performance after IEC 61215/61646 climate tests and a 85°C temperature resistance.

• Report No. 21209595

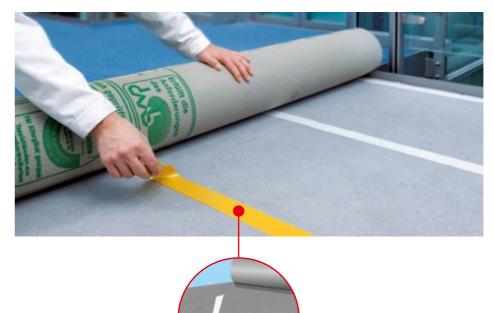


tesa® 62936

Confirms mechanical strength tested at low & elevated temperature after temperature/UV aging and after aging in water/cleaning solution.

• Report No. 10-000666-PB01-K01-09-en-02

FLOORING



Permanent fixing of flooring materials

Application requirements

- Secure bonding of rough and fibrous material, e.g. carpets
- Reliable mounting of planks, sheets or tiles made of different material (vinyl, wood, laminates etc.)

• • • Very good • • Good • • Medium • Low

 Excellent outdoor resistance if needed

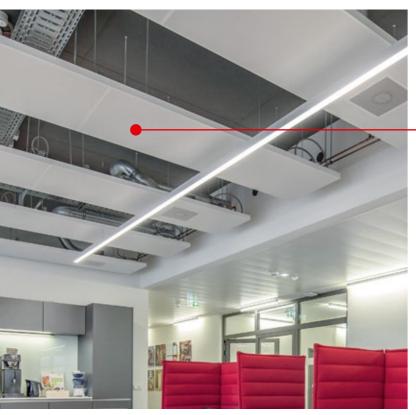
Product recommendation

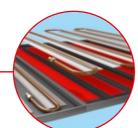
tesa® 4939 (carpet and vinyl) tesa® 625xx (planks)

Benefits of working with tapes			Double-sided tapes	Liquid glue	Mechanical fastening (e.g. rivets, screws, nails)
					0
Design		Improved visual appearance – no damage to the material	••••	•••	•
Des		Invisible fastening – mounting of transparent materials	••••	•••	•
Assembly	0	Fast application process – elimination of curing time and reduction of complexity	••••	•	••
Assel		Healthy working environment and clean production sites	••••	••	••
		Compensation of irregular or uneven surfaces – gaps between bonded surfaces are eliminated	•••	••••	•
	X	Compensation of tension and stress dissipation – single bonding point with mechanical fasteners can lead to material breakage	••••	••	•
Quality	(%)	Noise-dampening properties – sounds caused by vibration are eliminated	••••	•••	•
Qua	W	Shock absorption	••••	••	•
		Sealing function – tape seals and protects against dust and moisture	••••	••••	••
	+	Reduced risk of corrosion	••••	••••	•

4 Applications 5

HEATED AND CHILLED CEILINGS





Bonding of heat conducting rails

Application requirements

- High thermal conductivity
- · Immediate bonding on metal
- Black PET backing available

Product recommendation tesa® 4943 tesa® 51982

Technical product information

Product	Backing	Adhesive type	Color	Liner	Thickness [µm]	Temperature resistance short/long [°C]	Ultimate adhesion to steel [N/cm]	Additional thicknesses [µm]				
Double-sided adhesive tapes												
tesa® ACX ^{plus} 7048	Foamed acrylic	Pure acrylic	Gray/white	Filmic	2000	170/120	38	500, 1000, 1500				
tesa® ACX ^{plus} 7058	Solid acrylic	Pure acrylic	Transparent	Filmic/ paper	2000	200/100	29	500, 1000, 1500, 3000				
tesa® ACX ^{plus} 7078	Foamed acrylic	Pure acrylic	Black	Filmic/ paper	2000	220/120	40	500, 1000, 1500				
tesa® 62510	PE foam	Tackified acrylic	Black/white	Filmic/ paper	1000	80/80	13.5	500, 800, 1100, 1200, 1600				
tesa® 62936	PE foam	Tackified acrylic	Black/white	Filmic/ paper	1600	80/80	19	500, 800				
tesa® 4939	Cloth	Synthetic rubber	White	Glassine	250	80/40	5.5	_				
tesa® 4943	Non woven	Tackified acrylic	Transparent	Paper	100	100/70	8.1	_				
tesa® 51982	PET film	Tackified acrylic	Black	Filmic/ paper	100	200/100	11.7	_				

Improved processes with engineered tools

Our solutions go beyond tape. We provide technical consulting and proven application tools, in order to implement a fast and reliable production process at our customers. tesa® application systems are easy to use and enable constant quality. We are scaling them depending on production output and complexity. Benefit from an individual and cost-efficient solution.









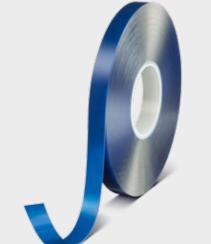








New product feature creates benefits for partition wall applications



Adhesive Neutralized Edges

We invented a process of applying a • Easy handling of tape rolls in the very thin glass-like layer to the edges of tape rolls. With our process we offer • Tape edges stay free of our customers a highly transparent tape with Adhesive Neutralized Edges: • Premium optical appearance of

- tesa® ACX^{plus} 7058
- tesa® ACXplus 75530 are optionally available with this feature.

Benefits

- assembly process
- contamination from dust or dirt
- the mounted partition wall
- Easy cleaning after installation

6 Applications Product Range 7





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Our management system is certified according to the standards ISO 9001, ISO/TS 16949, and ISO 14001.

tesa SE

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