

tesa® 65610 InvisiBond One Lift

Product Information

One-Time Removable Foam Tape for Solid Surfaces - 1.200µm double-sided

Product Description

InvisiBond One Lift (tesa® 65610) is a double-sided PE foam tape equipped with a PET reinforcement film. It consists of a tackified acrylic adhesive with a well-balanced performance on a wide variety of surfaces.

The main disadvantage of conventional foam tapes becomes apparent when they have to be removed: Visible foam residue remains on the substrate, which is time-consuming and costly to remove.

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Product Features

- Our double-sided PE foam tapes are primarily characterized by its ability to compensate irregular surfaces, enabling high bonding power even on rough surfaces and an excellent shock absorption.
- The newly developed InvisiBond One Lift (tesa® 65610) brings an end to foam residue thanks to its unique product design: The PET reinforcement film enables undesirable foam residues to be removed quickly, easily and completely. The noticeable results for our customers are significant time and cost savings.
- · PET reinforcement film to allow quick, easy and complete removability of foam residue
- · Versatile adhesive for high initial and ultimate bonding power even on critical substrates

Application Fields

InvisiBond One Lift (tesa® 65610) is especially suitable for customers that want to remove bonded parts from non-delaminating surfaces without leaving behind unsightly foam residue. Example mounting applications include but are not limited to:

- Price label strips (shelf edge strips, shelf label holder, etc.)
- · POS displays
- Exhibition sample displays
- Temporary signage
- Decorative elements for furniture



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Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PE foam	•	Total thickness	1200 μm
•	Type of adhesive	tackified acrylic	•	Color	white

Properties/Performance Values

	•				
•	Elongation at break	30 %	•	Static shear resistance at 23°C	good
•	Tensile strength	27 N/cm	•	Static shear resistance at 40°C	good
•	Ageing resistance (UV)	good	•	Tack	good
•	Chemical Resistance	good	•	Temperature resistance long	80 °C
•	Humidity resistance	very good		term	
•	Softener resistance	medium	•	Temperature resistance short	80 °C
				term	

Adhesion to Values

•	Aluminium (initial)	4 N/cm	•	PVC (after 14 days)	4 N/cm
•	Aluminium (after 14 days)	4 N/cm	•	Steel (initial)	4 N/cm
•	PVC (initial)	3 N/cm	•	Steel (after 14 days)	4 N/cm

Additional Information

Liner variants:

• PV0 brown glassine paper (71 μ m)

Peel Adhesion:

- Immediately: foam splitting on Steel, Aluminium
- · After 14 days: foam splitting on Steel, Aluminium, PVC



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