

# PERFECT FIT FOR INTERIOR FIT-OUT

**Our Bonding Solutions for Maximized Efficiency** 

### **OFFICE PARTITIONS**



### Glass to glass



e.g. office partitions

#### **Application requirements**

- Immediate bonding
- Invisible joint possible Excellent resistance against UV, temperature, humidity and chemicals
- · Complete seal mitigating noise and smell transfer
- Compensation of uneven surface (glass)

#### **Product recommendation**

tesa® ACX<sup>plus</sup> 704x tesa<sup>®</sup> ACX<sup>plus</sup> 705x tesa® ACX<sup>plus</sup> 707x



#### Glass in frame

e.g. office partitions and clean rooms

#### Application requirements

- Immediate bonding on glass, profile or frame materials such as plastics, aluminum or wood
- Excellent resistance against UV, temperature, humidity and chemicals

**Product recommendation** 

tesa® ACX<sup>plus</sup> 704x tesa® ACX<sup>plus</sup> 705x tesa® ACX<sup>plus</sup> 707x

Clear Advantages in Productivity, Durability and Design





tesa® ACX<sup>plus</sup> 7078, tesa® ACX<sup>plus</sup> 7058 Compatibility of tesa® ACX<sup>plus</sup> and PVB foil of laminated safety glass

- Report No. 13-000979-PR01
- Report No. 13-000979-PR02



tesa<sup>®</sup> ACX<sup>plus</sup> 7078 Sound reduction test

• Report No. 82013-LACUS-IN-40 T2



tecnalia

tesa<sup>®</sup> ACX<sup>plus</sup> 7078 Safety in use, mechanical resistance and stability tests according to ETAG003 • Report No. 4\_04922

### Glass to frame (flush design)

e.g. glass partitions and clean rooms

#### Application requirements

- Immediate bonding on glass, powder coats or aluminum
- Stable bond to keep glass panel in place
- · Possible to achieve a flush design: optical tape coverage not needed
- tesa tools for bubble free application on glass

#### **Product recommendation**

tesa® ACX<sup>plus</sup> 704x tesa<sup>®</sup> ACX<sup>plus</sup> 707x tesa® ACX<sup>plus</sup> 709x

### **INTERIOR** WALL CLADDING





#### Panels/mirrors to wall

e.g. interior decoration for commercial buildings and hotels

#### Application requirements

- Immediate bonding on different substrates (panel and substructure)
- Stable bond to keep panel in place
- High shear resistance when bonding larger/heavy elements

#### **Product recommendation**

tesa<sup>®</sup> 62936 (for smaller panels < 1.5 m) tesa® ACX<sup>plus</sup> 707x

### Taking your Processes to the Next Level



#### tesa® 62936

Confirms longterm adhesion performance after IEC 61215/61646 climate tests and a 85°C temperature resistance. • Report No. 21209595



#### tesa® 62936

Confirms mechanical strength tested at low & elevated temperature after temperature/UV aging and after aging in water/cleaning solution.

• Report No. 10-000666-PB01-K01-09-en-02



## **FLOORING**



Benefits of working with tapes

#### Permanent fixing of flooring materials

#### **Application requirements**

- Secure bonding of rough and fibrous material, e.g. carpets
- · Reliable mounting of planks, sheets or tiles made of different material (vinyl, wood, laminates etc.)
- · Excellent outdoor resistance if needed

#### **Product recommendation**

tesa<sup>®</sup> 4939 (carpet and vinyl) tesa<sup>®</sup> 625xx (planks)

| king with tapes  | Double-sided tapes | Liquid glue           | Mechanical fastening<br>(e.g. rivets, screws,<br>nails) |  |
|--|--------------------|-----------------------|---|--|
|  |                    | 1                     | 1 Co  |  |
| Improved visual appearance – no damage to the material   | ••••               | •••                   | •   |  |
| Invisible fastening – mounting of transparent materials  | ••••               | •••                   | •   |  |
| Fast application process – elimination of curing time<br>and reduction of complexity   | ••••               | •                     | ••  |  |
| Healthy working environment and clean production sites   | ••••               | ••                    | ••  |  |
| Compensation of irregular or uneven surfaces – gaps between<br>bonded surfaces are eliminated                                | •••                | ••••                  | •   |  |
| ompensation of tension and stress dissipation – single bonding point with mechanical fasteners can lead to material breakage | ••••               | ••                    | •   |  |
| Noise-dampening properties – sounds caused by vibration are eliminated   | ••••               | •••                   | •   |  |
| Shock absorption   | ••••               | ••                    | •   |  |
| Sealing function – tape seals and protects against<br>dust and moisture  | ••••               | ••••                  | ••  |  |
| Reduced risk of corrosion  | ••••               | ••••                  | •   |  |
|  |                    | •••• Very good ••• Go | od 🐽 Medium 🔹 Low                                       |  |

### **HEATED AND CHILLED CEILINGS**





#### Bonding of heat conducting rails

#### **Application requirements**

- High thermal conductivity
- Immediate bonding on metal surfaces
- Black PET backing available

**Product recommendation** tesa® 4943 tesa® 51982

#### Technical product information

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| Product                                    | Backing           | Adhesive<br>type     | Color       | Liner            | Thickness<br>[µm] | Temperature<br>resistance<br>short/long<br>[°C] | Ultimate<br>adhesion<br>to steel<br>[N/cm] | Additional<br>thicknesses<br>[µm] |  |  |
|--|-------------------|----------------------|-------------|------------------|-------------------|---|--|-----------------------------------|--|--|
| Double-sided adhesive tapes                |                   |                      |             |                  |                   |   |  |                                   |  |  |
| tesa <sup>®</sup> ACX <sup>plus</sup> 7048 | Foamed<br>acrylic | Pure acrylic         | Gray/white  | Filmic           | 2000              | 170/120   | 38   | 500, 1000,<br>1500                |  |  |
| tesa <sup>®</sup> ACX <sup>plus</sup> 7058 | Solid acrylic     | Pure acrylic         | Transparent | Filmic/<br>paper | 2000              | 200/100   | 29   | 500, 1000,<br>1500, 3000          |  |  |
| tesa <sup>®</sup> ACX <sup>plus</sup> 7078 | Foamed<br>acrylic | Pure acrylic         | Black       | Filmic/<br>paper | 2000              | 220/120   | 40   | 500, 1000,<br>1500                |  |  |
| tesa® 62510                                | PE foam           | Tackified<br>acrylic | Black/white | Filmic/<br>paper | 1000              | 80/80   | 13.5                                       | 500, 800,<br>1100, 1200,<br>1600  |  |  |
| tesa® 62936                                | PE foam           | Tackified<br>acrylic | Black/white | Filmic/<br>paper | 1600              | 80/80   | 19   | 500, 800                          |  |  |
| tesa® 4939                                 | Cloth             | Synthetic<br>rubber  | White       | Glassine         | 250               | 80/40   | 5.5  | -                                 |  |  |
| tesa® 4943                                 | Non woven         | Tackified<br>acrylic | Transparent | Paper            | 100               | 100/70  | 8.1  | _                                 |  |  |
| tesa® 51982                                | PET film          | Tackified<br>acrylic | Black       | Filmic/<br>paper | 100               | 200/100   | 11.7                                       | _                                 |  |  |

#### Improved processes with engineered tools

Our solutions go beyond tape. We provide technical consulting and proven application tools, in order to implement a fast and reliable production process at our customers. tesa® application systems are easy to use and enable constant quality. We are scaling them depending on production output and complexity. Benefit from an individual and cost-efficient solution.







New product feature creates benefits for partition wall applications



very thin glass-like layer to the edges our customers a highly transparent • tesa<sup>®</sup> ACX<sup>plus</sup> 7058 • tesa<sup>®</sup> ACX<sup>plus</sup> 75530 are optionally available with this feature.

#### Adhesive Neutralized Edges

#### Benefits

- We invented a process of applying a Easy handling of tape rolls in the assembly process
- of tape rolls. With our process we offer Tape edges stay free of contamination from dust or dirt
- tape with Adhesive Neutralized Edges: Premium optical appearance of the mounted partition wall
  - Easy cleaning after installation



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Our management system is certified according to the standards ISO 9001, ISO/TS 16949, and ISO 14001.

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