

tesa® 4990 Butt-Splicing Tape

Product Information

350µm single sided PET cloth tape for splicing of metal webs

Product Description

tesa® 4990 is a single-sided industrial splicing tape using a tackified acrylic adhesive and a black PET-cloth backing. The single-sided PET-cloth tape is especially designed for the splicing of metal webs withstanding elevated temperatures as well as processes with high web tension. The acrylic adhesive combines fast dwelling performance in combination with excellent resistance against elevated temperature. tesa® 4990 shows excellent tensile resistance for high-tension processes as well. tesa® 4990 offers in-line curing of the adhesive to compensate the general effect of adhesive softening at high temperatures. This results in a stable adhesive strength across a wide temperature range.

Product Features

- Shear-resistant acrylic adhesive for high-temperature processes up to 250°C
- Highly tear-resistant PET-cloth backing for high-tension processes
- No cure time, eliminating cure time for faster production
- · No machinery investment, utilizing existing machinery to implement more efficient production
- · Easy handling and application

Application Fields

• Splicing metal webs withstanding elevated temperatures as well as processes with high web tension

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PET cloth	•	Total thickness	350 μm
•	Type of adhesive	tackified acrylic	•	Color	black
•	Type of liner	MOPP	•	Color of liner	red

Properties/Performance Values

•	Elongation at break	40 %	•	Operation temperature up to	250 °C
•	Tensile strength	240 N/cm	•	Tensile strength (crosswise)	105 N/cm

Adhesion to Values

• Steel 11.5 N/cm



tesa® 4990 Butt-Splicing Tape

Product Information

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

