

# tesa® 4976

## **Product Information**



## 540 µm double sided PU foam tape

# **Product Description**

tesa® 4976 is a double sided tape consisting of a conformable black open cell PU foam backing and a tackified acrylic adhesive.

#### **Product Features**

- Good compensation for design tolerances
- · Level out different thermal elongation of materials
- · Shock absorption and sealing function
- High short term temperature resistance

## **Application Fields**

- Fixing of mirrors, decorative profiles and signs
- Mounting of cable channels

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

## **Product Construction**

•	Backing	PU foam	•	Color	black
•	Type of adhesive	tackified acrylic	•	Color of liner	brown
•	Type of liner	glassine	•	Thickness of liner	70 μm
•	Total thickness	540 μm	•	Weight of liner	$80 \text{ g/m}^2$

## **Properties/Performance Values**

•	Elongation at break	250 %	•	Static shear resistance at 23°C	good
•	Tensile strength	6.66 N/cm	•	Static shear resistance at 40°C	good
•	Ageing resistance (UV)	medium	•	Tack	good
•	Chemical Resistance	medium	•	Temperature resistance long	80 °C
•	Humidity resistance	low		term	
•	Softener resistance	medium	•	Temperature resistance short	200°C
				term	



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## Adhesion to Values

<ul> <li>ABS (after 14 days)</li> <li>12 N/cm</li> <li>PP (initial)</li> </ul>	8.7 N/cm
<ul> <li>Aluminium (initial)</li> <li>5 N/cm</li> <li>PP (after 14 days)</li> </ul>	'.4 N/cm
• Aluminium (after 14 days) 9 N/cm • PS (initial) 5	N/cm
• PC (initial) 8 N/cm • PS (after 14 days)	0 N/cm
• PC (after 14 days) 12 N/cm • PVC (initial) 5	5.5 N/cm
• PE (initial) 4.1 N/cm • PVC (after 14 days) 12	2 N/cm
• PE (after 14 days) 4.3 N/cm • Steel (initial)	0 N/cm
• PET (initial) 5.5 N/cm • Steel (after 14 days) 1.	2 N/cm

#### **Additional Information**

#### Peel Adhesion:

- immediately: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC

## Disclaimer

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