

tesa® ACXplus 73604 Seal Line

Product Information

0.4 mm double-sided acrylic foam tape for window seal application

Product Description

tesa® ACX^{plus}73604 is a single layer acrylic foam tape designed for front window seal application. Its viscoelastic acrylic core with primer achieves reliable and high bonding performance on a variety of substrates, and it can withstand changing environmental conditions throughout the lifetime of a vehicle.

tesa® ACX^{plus}73604 is the PSA solution for non-demanding seal application such as front window seal application, panoramic glass seal and rear window seal...

0.8 mm is also available

Product Features

- Efficient and secure bonding with primer
- Enhanced temperature resistance
- Robust shear performance even at high temperatures
- PFAS / PFOS free product
- Closed cell acrylic foam core for reliable sealing to prevent water penetration
- High humidity and UV resistance
- Excellent cold shock performance

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|--------------|----------------------------|---------|
| • Backing | Acrylic foam | • Total thickness | 400 µm |
| • Type of adhesive | acrylic | • Color | gray |
| • Type of liner | PE | • Type of adhesive to seal | acrylic |

Properties/Performance Values

- | | | | |
|-----------------------|----------|--------------------------|-----------|
| • Elongation at break | 500 % | • Ageing resistance (UV) | very good |
| • Tensile strength | 1.6 N/cm | • Humidity resistance | very good |

Adhesion to Values

- | | | | |
|-------------------|---------|------------------------|---------|
| • Steel (initial) | 17 N/cm | • Steel (after 3 days) | 24 N/cm |
|-------------------|---------|------------------------|---------|

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Additional Information

- PV 16 = royal blue HDPE film liner

Disclaimer

tesa[®] products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa[®] product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit <http://l.tesa.com/?ip=73604>