



tesa® 8854

Product Information

100µm double sided translucent non-woven tape

Product Description

tesa® 68644 is a translucent, double-sided self-adhesive tape consisting of a non-woven backing and a tackified acrylic adhesive.

Product Features

- High adhesion level on various kinds of foam, plastic and metal surfaces
- Excellent temperature resistance performance
- Good converting properties

Application Fields

- Mounting and assembly of components into electronic devices
- Mounting of nameplates
- Lamination of foam and felt

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	non-woven	• Color	translucent
• Type of adhesive	tackified acrylic	• Color of liner	brown
• Type of liner	glassine	• Thickness of liner	71 µm
• Total thickness	100 µm		

Properties/Performance Values

• Ageing resistance (UV)	very good	• Static shear resistance at 23°C	good
• Chemical Resistance	good	• Tack	very good
• Humidity resistance	very good	• Temperature resistance long term	80 °C
• Softener resistance	medium	• Temperature resistance short term	200 °C



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Adhesion to Values

• ABS (initial)	6.7 N/cm	• PC (after 14 days)	10 N/cm
• ABS (after 14 days)	8.2 N/cm	• PE (initial)	3.4 N/cm
• Glass (initial)	7.7 N/cm	• PE (after 14 days)	3.8 N/cm
• Glass (after 14 days)	9.8 N/cm	• Steel (initial)	8.1 N/cm
• PC (initial)	8.3 N/cm	• Steel (after 14 days)	9.4 N/cm

Additional Information

Liner variants:
PV20 brown glassine liner / blue tesa logo

Disclaimer

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