

# tesa® 69812 Optically Clear Adhesive

## **Product Information**



## **Product Description**

tesa® 69812 is a highly transparent UV-curable transfer tape produced under controlled clean room conditions and designed for optically clear lamination of plastic substrates.

#### Special features:

- Excellent outgassing resistance to avoid bubble formation
- · Superb gap filling performance
- Good temperature, humidity and UV resistance

## **Application Fields**

- Optically clear lamination of films or glass to plastic substrates
- · Other optical lamination with high tolerance coverage demand

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### **Product Construction**

•	Backing	none	•	Color	transparent
•	Type of adhesive	pure acrylic	•	Thickness of easy release liner	75 μm
•	Type of liner	PET film	•	Thickness of tight release liner	125 μm
•	Total thickness	300 μm			

### **Properties/Performance Values**

•	Ageing resistance (UV)	good	•	Refractive index	1.48
•	Haze	0.4 %	•	Tack	very good
•	Humidity resistance	good	•	Transmittance (380 - 780nm) >	99 %

#### Adhesion to Values

•	Glass (after UV curing)	13.9 N/cm	•	PET (after UV curing)	8.6 N/cm
•	PC (after UV curing)	14.4 N/cm	•	PMMA (after UV curing)	13.1 N/cm

#### **Additional Information**

- UV curing dosage: above 5000 mJ per square centimeter (measured on OCA surface, UVA 320-380nm)
- 75µm easy release PET liner outside of the roll



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## Disclaimer

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