

## tesa® 60152

### Adhesion Promoter for PU

tesa® Adhesion Promoter is used to improve the adhesion of tesa® ACX<sup>plus</sup> tapes on polyurethane and hard PVC. Due to the different behaviors of the substrates, we recommend to test our Adhesion Promoter prior to usage.  
tesa® Adhesion Promoter 60152 is UV traceable, because of UV pigments contained in the solution.

### Main Application

Recommended for PU and hard PVC.

Used to enhance the bonding strength and to reach higher peel adhesion values with our ACX<sup>plus</sup> tapes.

### Technical Data

▪ Color	yellow	▪ Viscosity	9 mPa s
▪ Consistency	liquid	▪ Density	0.76 g/cm <sup>3</sup>
▪ Solids	10 %	▪ Spreading rate ca.	15 m <sup>2</sup> /l

### Additional Information

The bonding surface should be free of dust, grease, oil, moisture and other contaminants before using tesa® Adhesion Promoter 60152.

Clean the substrate with a lint free cloth and appropriate solvents, such as Ethanol or Isopropanol.

Then apply tesa® Adhesion Promoter 60152 thinly to the bonding surface, making sure that the entire surface is coated. The Adhesion Promoter can be applied with a lint free cloth or brush, application pen or felt applicator.

Wait 2 to 5 minutes to give the solvents time to evaporate.

Keep the prepared surface free from contaminants prior to applying tesa® ACX<sup>plus</sup> tape.

Open time for bonding are several hours/ days.

Shelf life are 12 month when stored in the original container at room temperature.

For all further information kindly refer to the respective material safety data sheet (MSDS).

<http://www.tesa.com/company/safety/msds>

For latest information on this product please visit <http://l.tesa.com/?ip=60152>

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