

tesa® 60150 Adhesion Promoter

tesa® Adhesion Promoter is used to improve the adhesion of tesa® ACX^{plus} tapes on different substrates, including PP/ EPDM, zinc and steel. Due to the multitude of available lacquers and surface formulation in the marketplace we recommend to test our Adhesion Promoter prior to usage.

tesa® Adhesion Promoter 60150 is UV traceable, because of UV pigments contained in the solution.

Main Application

Recommended for various plastics, powder coated surfaces, PP-EPDM, zinc and steel.

Used to enhance the bonding strength and to reach higher peel adhesion values with our ACX^{plus} tapes.

Technical Data

▪ Color	light-yellow	▪ Viscosity	15 mPa s
▪ Consistency	liquid	▪ Density	0.81 g/cm ³
▪ Solids	7 %	▪ Spreading rate ca.	15 m ² /l

Additional Information

The bonding surface should be free of dust, grease, oil, moisture and other contaminants before using tesa® Adhesion Promoter 60150.

Clean the substrate with a lint free cloth and appropriate solvents, such as Ethanol or Isopropanol.

Then apply tesa® Adhesion Promoter 60150 thinly to the bonding surface, making sure that the entire surface is coated. The Adhesion Promoter can be applied with a lint free cloth brush, application pen or felt applicator.

Wait 30 seconds to 5 minutes to give the solvents time to evaporate.

Keep the prepared surface free from contaminants prior to applying tesa® ACX^{plus} tape.

Open time for bonding are several hours/ days.

Shelf life are 12 month when stored in the original container at room temperature.

For all further information kindly refer to the respective material safety data sheet (MSDS).

<http://www.tesa.com/company/safety/msds>

For latest information on this product please visit <http://l.tesa.com/?ip=60150>

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.