

## tesa® ACXplus 77204

#### **Product Information**



#### 0.4mm double-sided acrylic foam tape

### Deskripsi Produk

tesa® ACX<sup>plus</sup> 77204 is a single layer acrylic foam tape designed for automotive attachment parts. Its viscoelastic acrylic foam core achieves reliable and high bonding performance on a variety of substrates and can withstand changing environmental conditions throughout the lifetime of a vehicle.

Also available in 0.6mm, 0.8mm, 1.0mm and 1.2mm thickness.

#### Main Features

- · Viscoelastic acrylic foam core compensates stress caused by different thermal elongation of bonded parts
- · Good dynamic and static shear resistance over a wide temperature range
- PFAS / PFOS free Product
- High UV resistance
- · Good converting properties

#### Penerapan

tesa® ACX<sup>plus</sup> 77204 is suitable for permanent exterior mounting applications like:

- Emblems
- Antennas
- Window Seal

To ensure the highest performance possible, our aim is to fully understand your application in order to provide the right product recommendation.

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### Konstruksi Produk

•	Penyangga	foamed acrylic	•	Ketebalan total	400 μm
•	Jenis perekat	pure acrylic	•	Warna	gray
	lania linar	DE			

Jenis liner

PE

#### Properti / Nilai Kinerja

•	Ageing resistance (UV)	very good	<ul> <li>Rentang suhu</li> </ul>	-40 to 80 °C
•	Ketahanan terhadap	good		

kelembapan



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#### **Product Information**

#### Adhesion to Values

Daya rekat ke ABS (setelah 3 hari)

10 N/cm

Daya rekat ke Baja (setelah 3 hari)

22 N/cm

#### **Additional Information**

· Liner:

PV04 = White siliconized PE coated Paper liner

PV34= White Single-siliconized HDPE film liner, works with tesa® 50699 PSA tabbing tape

#### Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

