



# tesa® 62505

## Product Information



500 µm double sided PE foam tape

### Product Description

tesa® 62505 is a double sided PE foam tape for lightweight mounting applications. It consists of a highly conformable PE foam backing and a tackified acrylic adhesive.

### Product Features

- Thin foam backing for an invisible design gap
- Skin contact certification according to ISO 10993-5 and ISO 10993-10
- High ultimate adhesion level for a reliable bonding performance
- Soft, conformable foam adapting to structured surfaces
- Fully outdoor suitable: UV, water and ageing resistant
- Suitable for manual and automatic application processes

### Application Fields

Mounting of decorative trims and profiles

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                    |                   |                   |             |
|--------------------|-------------------|-------------------|-------------|
| • Backing          | PE foam           | • Total thickness | 500 µm      |
| • Type of adhesive | tackified acrylic | • Color           | black/white |
| • Type of liner    | glassine          |                   |             |

### Properties/Performance Values

- |                                   |           |                                     |       |
|-----------------------------------|-----------|-------------------------------------|-------|
| • Elongation at break             | 150 %     | • Static shear resistance at 40°C   | good  |
| • Tensile strength                | 5 N/cm    | • Tack                              | good  |
| • Ageing resistance (UV)          | very good | • Temperature resistance long term  | 80 °C |
| • Static shear resistance at 23°C | good      | • Temperature resistance short term | 80 °C |



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### Adhesion to Values

• ABS (initial)	3 N/cm	• PET (initial)	3 N/cm
• ABS (after 14 days)	9.5 N/cm	• PET (after 14 days)	9.5 N/cm
• Aluminium (initial)	5 N/cm	• PP (initial)	0.9 N/cm
• Aluminium (after 14 days)	9.5 N/cm	• PP (after 14 days)	1.2 N/cm
• PC (initial)	5 N/cm	• PVC (initial)	2 N/cm
• PC (after 14 days)	9.5 N/cm	• PVC (after 14 days)	9.5 N/cm
• PE (initial)	0.9 N/cm	• Steel (initial)	8.5 N/cm
• PE (after 14 days)	1.2 N/cm	• Steel (after 14 days)	9.5 N/cm

### Additional Information

Liner variants:

- PV0 brown glassine paper (71 µm)
- PV6 red transparent PP film (80 µm)

Peel Adhesion:

- after 14 days: foam splitting on Steel, Aluminium, ABS, PS, PET, PVC

### Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=62505>