

# tesa® 60152



# Adhesion Promoter PU/HPVC

## product information

Promotor de adhesión para superficies de PU y PVC

tesa® 60152 es un promotor de adhesión de cintas tesa® con núcleo acrílico (ACX<sup>plus</sup>) a diferentes superficies de PU (poliuretano), HPVC (polivinilo de cloruro rígido) y PVC-U (polivinilo de cloruro blando). Este producto contiene pigmentación de trazabilidad UV, lo que permite un fácil control de calidad durante el proceso de aplicación.

### Main Application

Our tesa® 60152 Adhesion Promoter is recommended for PU and HPVC only. This product can be used to significantly improve the bonding strength of tesa® ACX<sup>plus</sup> tapes. Testing shows significantly higher peel adhesion values.

### Información Técnica: (valores promedio)

Los valores en esta sección son considerados solamente como representativos o típicos y no deben usarse para propósitos específicos.

#### Technical Data

• Color	amarillo	• Viscosidad	9 mPa s
• Consistencia	líquido	• Densidad	0.76 g/cm <sup>3</sup>
• Sólidos	10 %	• Ratio de dispersión ca.	15 m <sup>2</sup> /l

#### Additional Information

Before using our adhesion promoter, the bonding surface should be free of dust, grease, oil, moisture, and other contaminants. Therefore, we highly recommend cleaning the substrate with a lint-free cloth using solvents, such as ethanol or isopropanol alcohol or our tesa® 60040 Industry Cleaner.

Once the surface has been cleaned, you can go ahead and apply our tesa® 60152 Adhesion Promoter. We recommend applying our adhesion promoters with a lint-free cloth, brush or sponge. Other than that, an applicator pen or felt applicator can be used. The entire surface should be coated thinly with adhesion promoter in order to reach the highest bonding performance. It is important to wait at least 2 minutes (and a maximum of 5 minutes) in order to give solvents time to evaporate. Please make sure to keep the prepared surface free of contaminants prior to applying the tape.

Once the substrate has been properly pretreated with tesa® 60152 Adhesion Promoter, the open time for bonding is several hours/days. Please note that due to the multitude of available substrate formulations in the marketplace, it is recommended to test our tesa® Adhesion Promoter prior to usage.

- The shelf life of this product amounts to at least 12 months when stored at room temperature in its sealed original container.
- For further information and advice on safe handling please refer to our safety data sheet (SDS), which is available upon request.

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## Disclaimer

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