

tesa® 69404

Product Information



100µm optically clear transfer tape

Product Description

tesa® 69404 is a highly transparent transfer tape produced under controlled clean room conditions and designed for optically clear lamination.

Product Features

- · High transmission and low haze
- Excellent temperature, humidity and UV resistance
- Excellent ITO compatibility (acid free)
- · High bonding strength
- · Balanced lamination (gap filling) and converting performance
- · Smooth and easy liner removal

Application Fields

- General solution for optically clear lamination
- · Lamination of films to rigid substrates of lamination of two rigid substrates
- Bonding of displays to cover glass or touch panel

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Type of liner	PET	•	Color	transparent, optically
•	Backing material	none			clear
•	Type of adhesive	pure acrylic	•	Color of liner	transparent,
•	Total thickness	100 μm			translucent
			•	Thickness of easy release liner	50 um

Properties/Performance Values

•	Haze	0.5 %	•	Transmittance (380 - 780nm) >	99 %
	Refractive index	1.48			

Adhesion to Values

•	Glass (initial)	6.9 N/cm	•	PET (initial)	4.8 N/cm
•	PC (initial)	7 N/cm	•	PMMA (initial)	6.2 N/cm



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Additional Information

- 50µm easy release PET liner (outside of the roll)
- PV0: 50µm tight release PET liner
- PV1: 125μm tight release PET liner

Disclaimer

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