



tesa® 68206

Product Information



640 µm double-sided acrylic foam tape

Product Description

tesa® 68206 is a 640µm double-sided acrylic foam tape in gray color, the AC foam works both as backing and adhesive providing good tack performance even under low operating temperature.

Also available in 400µm, 800µm and 1100µm formats.

Product Features

- Suitable for low temperature operation
- Good bonding on various substrates
- Cost-effective as entry level standard product

Application Fields

Example mounting applications include but are not limited to:

- Decorative glass panel mounting
- Plastic panel mounting
- Nameplate and parts mounting
- TV back panel mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|-----------------|-----------------|-------------------|--------|
| • Backing | Acrylic foam | • Total thickness | 640 µm |
| • Type of liner | PE-coated paper | • Color | gray |

Product Assortment

- Available liners PE, PE-coated paper

Properties/Performance Values

- | | | | |
|------------------------------------|--------|-------------------------------------|--------|
| • Tack | good | • Temperature resistance short term | 200 °C |
| • Temperature resistance long term | 100 °C | | |

For latest information on this product please visit <http://l.tesa.com/?ip=68206>



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Adhesion to Values

• ABS (initial)	10 N/cm	• Glass (after 3 days)	20 N/cm
• ABS (after 3 days)	12 N/cm	• PC (initial)	13 N/cm
• Aluminium (initial)	12 N/cm	• PC (after 3 days)	14 N/cm
• Aluminium (after 3 days)	21 N/cm	• Steel (initial)	15 N/cm
• Glass (initial)	14 N/cm	• Steel (after 3 days)	26 N/cm

Disclaimer

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