



# tesa® 68204

## Product Information



400µm double-sided acrylic foam tape

### Product Description

tesa® 68204 is a 400µm double-sided acrylic foam tape in gray color, the AC foam works both as backing and adhesive providing good tack performance even under low operating temperature.

Also available in 640µm, 800µm and 1100µm formats.

### Product Features

- Suitable for low temperature operation
- Good bonding on various substrates
- Cost-effective as entry level standard product

### Application Fields

Example mounting applications include but are not limited to:

- Decorative glass panel mounting
- Plastic panel mounting
- Nameplate and parts mounting
- TV back panel mounting

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

### Product Construction

- |                 |                 |                   |        |
|-----------------|-----------------|-------------------|--------|
| • Backing       | Acrylic foam    | • Total thickness | 400 µm |
| • Type of liner | PE-coated paper | • Color           | gray   |

### Product Assortment

- |                    |                     |
|--------------------|---------------------|
| • Available liners | PE-coated paper, PE |
|--------------------|---------------------|

### Properties/Performance Values

- |                                    |        |                                     |        |
|------------------------------------|--------|-------------------------------------|--------|
| • Tack                             | good   | • Temperature resistance short term | 200 °C |
| • Temperature resistance long term | 100 °C |                                     |        |

For latest information on this product please visit <http://l.tesa.com/?ip=68204>



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## Product Information

### Adhesion to Values

• ABS (initial)	6 N/cm	• Glass (after 3 days)	14 N/cm
• ABS (after 3 days)	9 N/cm	• PC (initial)	9 N/cm
• Aluminium (initial)	10 N/cm	• PC (after 3 days)	11 N/cm
• Aluminium (after 3 days)	14 N/cm	• Steel (initial)	13 N/cm
• Glass (initial)	12 N/cm	• Steel (after 3 days)	20 N/cm

### Disclaimer

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