



tesa® 66022

Ultra Low VOC



Product Information

220 µm reinforced water-based acrylic adhesive layer with PET scrim for mounting applications in automotive interiors

Product Description

tesa® 66022 is a conformable, water-based acrylic adhesive tape with a thickness of 220 µm, reinforced by a PET scrim. This tape has especially been developed for all kinds of demanding lamination and mounting applications. Due to its low VOC property it is particularly designed to meet automotive interior requirements.

tesa® 66022 is suitable for laminating all kinds of foam, fleece, and felt substrates and mounting light interior components.

Product Features

- Highly conformable to follow difficult 3-D shapes
- Low VOC (acc. GB 27630) – no critical substances detectable
- Reinforcement supports converting efficiency
- Very low total VOC values
- High initial tack and peel adhesion
- Excellent initial adhesion to a wide variety of interior substrates
- Secure mounting even to nonpolar plastics (PP) and composites (recycled materials)

Application Fields

tesa® 66022 is suitable for various types of mounting and lamination applications.

Example applications are:

- Mounting of light interior trims (plastics, LSE surfaces)
- FPC (flexible printed circuits) mounting
- Lamination of insulation materials
- Laminates for NVH (noise, vibration, and harshness) and BSR (buzz, squeak, and rattle) prevention
- Lamination of decorative fabrics
- Lamination of foam for HVAC (heating, ventilation, and air conditioning) seals
- Mounting of flooring systems

To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.



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Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	none	• Color	transparent
• Type of adhesive	water-based acrylic	• Color of liner	brown/blue logo
• Type of liner	glassine	• Thickness of liner	71 µm

Product Assortment

• Available formats	220 µm (tesa® 66022)
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Properties/Performance Values

• Low VOC	very good	• Temperature resistance max.	200 °C
• Suitable for rough surfaces	very good	• Temperature resistance min.	-40 °C
• Tack	very good		

Adhesion to Values

• ABS (initial)	17 N/cm	• PP (initial)	14 N/cm
• ABS (after 3 days)	18 N/cm	• PP (after 3 days)	16 N/cm
• PC (initial)	19.1 N/cm	• PS (initial)	17.7 N/cm
• PC (after 3 days)	19.4 N/cm	• PVC (initial)	12 N/cm
• PE (initial)	9.2 N/cm	• Steel (initial)	12.3 N/cm
• PET (initial)	16.2 N/cm	• Steel (after 3 days)	17.3 N/cm
• PET (after 3 days)	18.1 N/cm		

Storage Conditions

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23°C, 50% RH, stored in original box

Additional Information

According to VDA278 analysis, our 66022-tapes does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

Ultra low total VOC concentration according to VDA 278 analysis

Adhesion values to PVC, PP, ABS, PC, PET, PS, PE are not part of the product specification.

For latest information on this product please visit <http://l.tesa.com/?ip=66022>



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Disclaimer

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