

# tesa® 64802

# **Product Information**



High density PVC closed cell double sided foam tape 1.6mm thick (black). Ideal for use in the glazing market

## **Product Description**

- The closed cell foam can create a waterproof barrier when compressed, while still being flexible enough to seal uneven
- The higher density foam of tesa® 648 Series foam tapes has a great resistance to water penetration, making it the ideal choice for sealing applications in the glazing market.
- tesa® 648 series is resistant to UV.
- The product is available in customized die cuts.

# **Application Fields**

tesa® 648 series foam tape is an approved primary glazing seal for domestic and commercial glazing systems.

#### Application ideas:

- · Primary seal between the glass and metal frame in commercial and domestic windows and window walls
- Dampening vibrations between the metal frame and cladding in the transport industry
- Die-cut corner seal in domestic and commercial windows.

# Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

| • | Backing          | PVC foam | • | Total thickness | 1600 μm |
|---|------------------|----------|---|-----------------|---------|
| • | Type of adhesive | acrylic  | • | Color           | black   |
| • | Type of liner    | paper    |   |                 |         |

### **Properties/Performance Values**

| • | Elongation at break    | 50 %    | • | Temperature resistance long  | 90 °C  |
|---|------------------------|---------|---|------------------------------|--------|
| • | Tensile strength       | 10 N/cm |   | term                         |        |
| • | Ageing resistance (UV) | good    | • | Temperature resistance short | 105 °C |
|   |                        |         |   | term                         |        |

# Adhesion to Values

| • | Glass (initial)       | 5 N/cm | • | Steel (initial)       | 6.5 N/cm |
|---|-----------------------|--------|---|-----------------------|----------|
| • | Glass (after 14 days) | 7 N/cm | • | Steel (after 14 days) | 8 N/cm   |



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# Storage Conditions

## **Storage Conditions**

Temperature: +5°C to +30°C Relative humidity: 10% to 90%

Precautions: protect for direct sun light, do not store outside

Other storage advice: avoid mechanical impacts and short overheating

## Disclaimer

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