



tesa® 54678

Product Information

Precision die cuts for permanent automotive hole covering applications

Product Description

tesa® 54678 combines a flexible PET cloth layer with a powerful natural rubber adhesive. This product is optimized for the automotive industry to securely cover holes that require good sealing properties in combination with very good conformability.

Product Features

- Very good conformability to complex geometries
- Secure adhesion on almost any substrates
- High abrasion, puncture, and ageing-resistance
- Repositionable

Application Fields

tesa® 54678 is especially suitable at the assembly line for interior and exterior hole covering on all car body areas, e.g. pillars, rocker, front/rear floor.

To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|-------------------|-------------------|--------|
| • Backing | PE extruded cloth | • Total thickness | 250 µm |
| • Type of adhesive | natural rubber | | |

Properties/Performance Values

- | | | | |
|-----------------------|-----------|-----------------------------------|--------------------------|
| • Elongation at break | 8 % | • Mesh | 45 count per square inch |
| • Tensile strength | 50 N/cm | • Straight tear edge | good |
| • Abrasion resistance | good | • Suitable for die cutting | yes |
| • Hand tearability | very good | • Temperature resistance (30 min) | 95 °C |

Adhesion to Values

- | | |
|---------|-----------|
| • Steel | 4.25 N/cm |
|---------|-----------|



tesa® 54678

Product Information

Additional Information

We would like to recommend our stock assortment, which includes the following dimensions:
circles: 19 / 30 / 40 / 50 mm diameter

tesa® 54678 is available upon request in customer specific dimensions and can be delivered in either roll form or as sheets.

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



For latest information on this product please visit <http://l.tesa.com/?ip=54678>