

tesa® 68540

Product Information

30µm double sided transparent filmic tape

Product Description

tesa® 68540 is a transparent, double-sided self-adhesive tape consisting of a PET backing and a tackified acrylic adhesive.

Product Features

- Thickness: 30μm
- · Good adhesion level
- Excellent resistance to demanding environmental conditions
- · Excellent handling performance in converting processes

Application Fields

- Lamination of cushioning materials to LCDs
- · Fixing of reflection foil to LCD frame
- Splicing of thin plastic films

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PET film	•	Total thickness	30 μm
•	Type of adhesive	tackified acrylic	•	Color	transparent

Properties/Performance Values

•	Ageing resistance (UV)	very good	•	Static shear resistance at 23°C	good
•	Chemical Resistance	good	•	Static shear resistance at 40°C	good
•	Humidity resistance	very good	•	Tack	low
•	Softener resistance	good	•	Temperature resistance long	100 °C
				term	



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Adhesion to Values

•	ABS (initial)	5.1 N/cm	•	PP (initial)	2.8 N/cm
•	Aluminium (initial)	4.8 N/cm	•	PP (after 14 days)	1.5 N/cm
•	Aluminium (after 14 days)	6.4 N/cm	•	PS (initial)	4.1 N/cm
•	PC (initial)	6.4 N/cm	•	PS (after 14 days)	6.2 N/cm
•	PC (after 14 days)	7.7 N/cm	•	PVC (initial)	4.6 N/cm
•	PE (initial)	2.2 N/cm	•	PVC (after 14 days)	7.7 N/cm
•	PE (after 14 days)	2.8 N/cm	•	Steel (initial)	5.6 N/cm
•	PET (initial)	4.8 N/cm	•	Steel (after 14 days)	6.6 N/cm
•	PET (after 14 days)	5.6 N/cm			

Additional Information

Liner variants:

PV20: brown/blue logo glassine paper (71µm; 82g/m²)

Disclaimer

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