

tesa® 61645

Product Information

250µm d/s black standard PE foam tape

Product Description

tesa® 61645 is a black double-sided tape consisting of a PE-foam backing equipped with a special modified acrylic adhesive.

Product Features

- · Very good bonding strength
- Outstanding shock performance
- · Good push-out resistance
- Waterproofness
- Good rework ability

Application Fields

- Smart Phone: Lens mounting & 2.5D/3D back cover mounting
- Tablet & Touch laptop: Lens mounting & touch panel mounting
- Battery mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PE foam	•	Color	black
•	Type of adhesive	tackified acrylic	•	Type of liner - inside	PET
•	Total thickness	250 μm			

Properties/Performance Values

•	Elongation at break	350 %	•	Humidity resistance	good
•	Tensile strength	16 N/cm	•	Static shear resistance at 23°C	good
•	Ageing resistance (UV)	good	•	Static shear resistance at 40°C	good

Adhesion to Values

•	ABS (initial)	9 N/cm	•	PC (after 14 days)	13.5 N/cm
•	ABS (after 14 days)	12 N/cm	•	PMMA (initial)	13 N/cm
•	Glass (initial)	12.5 N/cm	•	PMMA (after 14 days)	14.5 N/cm
•	Glass (after 14 days)	12.5 N/cm	•	Steel (initial)	10.5 N/cm
•	PC (initial)	12 N/cm	•	Steel (after 14 days)	12.5 N/cm



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Additional Information

Liner: PV50 transparent PET-film (50µm)

Disclaimer

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