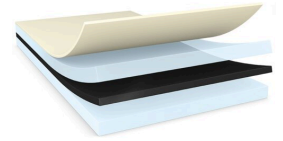




tesa® 68817

Product Information



200µm double sided LSE and tacky Mounting tape

Product Description

tesa® 68814 is a black, double sided self-adhesive tape, consisting of a black PET backing. The modified acrylic adhesive ensures a very high tack and high bonding strength on polar and non-polar substrates.

Product Features

- Thickness: 200µm
- Excellent bonding strength, even on LSE and rough surfaces
- Excellent tack and fast activation
- Very good shock resistance
- High push-out resistance
- Black color for easy detection or design purposes

Application Fields

- Component mounting
- Speaker mesh mounting
- Battery mounting
- Lens mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|------------------|----------------------|-------------|
| • Backing | PET film | • Color | black |
| • Type of adhesive | modified acrylic | • Color of liner | transparent |
| • Type of liner | PET film | • Thickness of liner | 50 µm |
| • Total thickness | 200 µm | | |

Properties/Performance Values

- | | | | |
|--------------------------|---------|-------------------------------------|-----------|
| • Elongation at break | 90 % | • Tack | very good |
| • Tensile strength | 75 N/cm | • Temperature resistance long term | 100 °C |
| • Ageing resistance (UV) | good | • Temperature resistance short term | 200 °C |
| • Humidity resistance | good | | |



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Product Information

Adhesion to Values

• PC (initial)	15 N/cm	• PP (initial)	14 N/cm
• PC (after 14 days)	15.5 N/cm	• PP (after 14 days)	15 N/cm
• PE (initial)	10 N/cm	• Steel (initial)	17 N/cm
• PE (after 14 days)	12.5 N/cm	• Steel (after 14 days)	17.5 N/cm

Disclaimer

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