

tesa® 4976

Product Information



540 µm double sided PU foam tape

Product Description

tesa® 4976 is a double sided tape consisting of a conformable black open cell PU foam backing and a tackified acrylic adhesive.

Product Features

- Good compensation for design tolerances
- · Level out different thermal elongation of materials
- · Shock absorption and sealing function
- High short term temperature resistance

Application Fields

- · Fixing of mirrors, decorative profiles and signs
- Mounting of cable channels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing material	PU foam	•	Colour	black
•	Type of adhesive	tackified acrylic	•	Colour of liner	brown
•	Type of liner	glassine	•	Thickness of liner	70 μm
•	Total thickness	540 μm	•	Weight of liner	80 g/m^2

Properties/Performance Values

•	Elongation at break	250 %	•	Static shear resistance at 23°C	good
•	Tensile strength	6.66 N/cm	•	Static shear resistance at 40°C	good
•	Ageing resistance (UV)	medium	•	Tack	good
•	Chemical resistance	medium	•	Temperature resistance long	80 °C
•	Humidity resistance	low		term duration	
•	Softener resistance	medium	•	Temperature resistance short	200°C
				term duration	



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Adhesion to Values

•	ABS (initial)	7 N/cm	•	PET (after 14 days)	10 N/cm
•	ABS (after 14 days)	12 N/cm	•	PP (initial)	3.7 N/cm
•	Aluminium (initial)	5 N/cm	•	PP (after 14 days)	7.4 N/cm
•	Aluminium (after 14 days)	9 N/cm	•	PS (initial)	5 N/cm
•	PC (initial)	8 N/cm	•	PS (after 14 days)	10 N/cm
•	PC (after 14 days)	12 N/cm	•	PVC (initial)	5.5 N/cm
•	PE (initial)	4.1 N/cm	•	PVC (after 14 days)	12 N/cm
•	PE (after 14 days)	4.3 N/cm	•	Steel (initial)	10 N/cm
•	PET (initial)	5.5 N/cm	•	Steel (after 14 days)	12 N/cm

Additional Information

Peel Adhesion:

- immediately: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC

Disclaimer

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