

tesa® 68742

Product Information



50µm black d/s filmic tape

Product Description

tesa® 68742 is a black, double-sided self-adhesive tape consisting of a black PET backing and a tackified acrylic adhesive.

tesa® 68742 features:

- Thickness: 50μm
- High adhesion level
- High resistance to demanding environmental conditions
- Good handling performance in converting processes

Application Fields

tesa® 68742 is used for general mounting and laminating applications.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

 Backing material 	PET film	 Total thickness 	50 μm
 Type of adhesive 	tackified acrylic,		2 mils
	acrylic, advanced	 Color 	black, beige
	acrylic, modified		
	acrylic		

Properties/Performance Values

•	Elongation at break	50 %	•	Static snear resistance at 23°C	meaium, good
•	Tensile strength	20 N/cm	•	Tack	good
		11.4 lbs/in	•	Temperature resistance long	100 °C
•	Ageing resistance (UV)	very good		term	212 °F
•	Humidity resistance	very good	•	Temperature resistance short	200 °C
•	Softener resistance	very good		term	392 °F



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Adhesion to Values

ABS (initial)	5 N/cm 45.7 oz/in	PET (initial)	5.2 N/cm 47.5 oz/in
ABS (after 14 days)	6.1 N/cm	• PET (after 14 days)	5.8 N/cm
Aluminium (initial)	55.7 oz/in 5 N/cm	PP (initial)	53 oz/in 2 N/cm
Aluminium (after 14 days)	45.7 oz/in 6 N/cm	PP (after 14 days)	18.3 oz/in 5.3 N/cm
Aluminium (after 14 days)	54.8 oz/in	• FF (alter 14 days)	48.4 oz/in
• PC (initial)	5.3 N/cm 48.4 oz/in	 PVC (initial) 	5.2 N/cm 47.5 oz/in
PC (after 14 days)	6.6 N/cm	• PVC (after 14 days)	7.9 N/cm
PE (initial)	60.3 oz/in 2 N/cm	Steel (initial)	72.2 oz/in 5 N/cm
	18.3 oz/in	oteer (minus)	45.7 oz/in
PE (after 14 days)	2.8 N/cm 25.6 oz/in	Steel (after 14 days)	7.2 N/cm 65.8 oz/in

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.