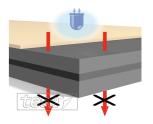


tesa® 7650

Product Information



50µm deep black double-sided adhesive tape

Product Description

tesa® 7650 is a double-sided self-adhesive tape consisting of a black PET film backing and a black tackified acrylic adhesive

Special features:

- Thickness: 50μm
- · Very high bonding strength and shear resistance
- · Good light shading properties
- Good handling performance in converting processes
- · Excellent resistance to demanding environmental conditions

Application Fields

- · Mounting of LCD panel and backlight unit
- · Light blocking in displays and mobile phone applications

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

Total thickness

	acking material Type of adhesive	tackified acrylic,	•	Color Color of liner Thickness of liner	black, beige white with tesa logo 71 µm 2.8 mils
• T	ype of liner	glassine			

Properties/Performance Values

•	Elongation at break	50 %	•	Softener resistance	very good
•	Tensile strength	20 N/cm	•	Static shear resistance at 40°C	good
		11.4 lbs/in	•	Tack	medium, good
•	Ageing resistance (UV)	very good	•	Temperature resistance short	150 °C
•	Humidity resistance	good		term	302 °F

50 μm

2 mils



tesa® 7650

Product Information

Adhesion to Values

ABS (initial)	5 N/cm	PE (after 14 days)	4 N/cm
	45.7 oz/in		36.5 oz/in
ABS (after 14 days)	5 N/cm	PET (initial)	4 N/cm
	45.7 oz/in		36.5 oz/in
Glass (initial)	5 N/cm	• PET (after 14 days)	5 N/cm
	45.7 oz/in		45.7 oz/in
Glass (after 14 days)	6 N/cm	Steel (initial)	5 N/cm
	54.8 oz/in		45.7 oz/in
PE (initial)	2.8 N/cm	Steel (after 14 days)	7 N/cm
	25.6 oz/in		64 oz/in
	ABS (after 14 days) Glass (initial) Glass (after 14 days)	45.7 oz/in ABS (after 14 days) 5 N/cm 45.7 oz/in Glass (initial) 5 N/cm 45.7 oz/in Glass (after 14 days) 6 N/cm 54.8 oz/in PE (initial) 2.8 N/cm	ABS (after 14 days) ABS (after 14 days) 5 N/cm 45.7 oz/in Glass (initial) 5 N/cm 45.7 oz/in 6 N/cm 6 N/cm 54.8 oz/in PE (initial) 2.8 N/cm • Steel (after 14 days) • Steel (after 14 days)

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

