

tesa® 62932

Product Information



500 µm/19.7 mils double sided PE foam tape

Product Description

tesa® 62932 is a double sided PE foam tape for constructive mounting applications. It consists of a conformable PE foam backing and a tackified acrylic adhesive.

Product benefits:

- · Thin foam backing for a small design gap
- · Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- High immediate bonding strength even at low bonding pressure
- · Very good cold shock absorbtion

Application Fields

- Decorative aluminium cover screens on brown goods
- · Doorhandles in kitchen furniture
- · Moulded decorative profiles for refrigerators or freezers
- · Glass and mirror panels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing material	PE foam	•	Total thickness	500 μm
•	Type of adhesive	tackified acrylic			19.7 mils
			•	Color	black/white

Properties/Performance Values

•	Elongation at break	270 %	•	Static shear resistance at 40°C	good
•	Tensile strength	8 N/cm	•	Tack	good
		4.6 lbs/in	•	Temperature resistance long	80 °C
•	Ageing resistance (UV)	good		term	176 °F
•	Chemical resistance	good	•	Temperature resistance short	80 °C
•	Static shear resistance at 23°C	good		term	176 °F



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Adhesion to Values

ABS (initial)	14 N/cm	 PET (after 14 days) 	17 N/cm
	127.9 oz/in		155.3 oz/in
 ABS (after 14 days) 	17 N/cm	 PP (initial) 	1.8 N/cm
	155.3 oz/in		16.4 oz/in
 Aluminium (initial) 	13 N/cm	 PP (after 14 days) 	3.3 N/cm
	118.8 oz/in		30.1 oz/in
 Aluminium (after 14 days) 	17 N/cm	 PS (initial) 	10.5 N/cm
	155.3 oz/in		95.9 oz/in
PC (initial)	9 N/cm	 PS (after 14 days) 	17 N/cm
	82.2 oz/in		155.3 oz/in
 PC (after 14 days) 	17 N/cm	 PVC (initial) 	14.5 N/cm
	155.3 oz/in		132.5 oz/in
• PE (initial)	1.7 N/cm	 PVC (after 14 days) 	17 N/cm
	15.5 oz/in		155.3 oz/in
 PE (after 14 days) 	3 N/cm	 Steel (initial) 	13 N/cm
	27.4 oz/in		118.8 oz/in
 PET (initial) 	12.5 N/cm	 Steel (after 14 days) 	17 N/cm
	114.2 oz/in		155.3 oz/in

Additional Information

Liner variants:

- PV0 brown glassine paper (71 μm/2.8 mils)
- PV10 redtransparent PP film(120 μm/4.7 mils)
- PV14 PE coated paper (122 μm/4.8 mils)
- PV15 blue PE film (100 μm/3.9 mils)

Peel Adhesion:

· after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.