

tesa® EasySplice troubleshooting guide

8 quick ways to maximize your performance

01



Check the splitting strip for damage

The splitting strips are delicate parts of the product. Make sure the splitting strip is not damaged at the beginning of the roll before you apply tesa® EasySplice.

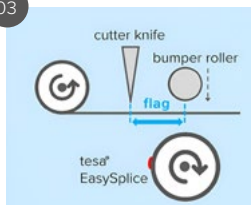
02



Use a squeegee

Always use a squeegee when applying tesa® EasySplice to avoid premature opening and flying snippets.

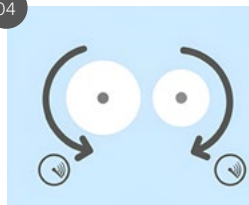
03



Check length of flag of the expiring web

Make sure that the flag is approximately as long as the distance between the bumper/contact roller and the knife. This will help to have the best bond between two webs.

04



Synchronize Speeds

Make sure the speeds of the new and old reel are synchronized. This is essential for a secure contact between the two reels.

05



Don't apply tape to the full width of the roll

When you apply tesa® EasySplice, leave a gap of about one thumb's width to the edge of the roll, to avoid exposed adhesive running through the machine.

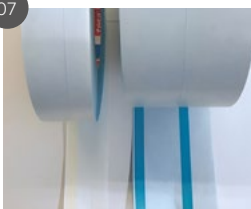
06



Trim the edges

To avoid damage to the web, trim the paper's edges on both sides of tesa® EasySplice to avoid air pockets underneath the unsecured edges.

07



Use a wider tesa® EasySplice for high speeds

For higher machine speeds, we recommend using tesa® EasySplice in a wide width to make sure there is enough adhesive contact area for a reliable splice.

08



Don't cover the contact adhesive

Don't cover the open contact adhesive if you use reinforcement tape or liquid glue in addition to our tesa® EasySplice. It might negatively influence the adhesive's performance.