



tesa® EasySplice troubleshooting guide

8 quick ways to maximize your performance



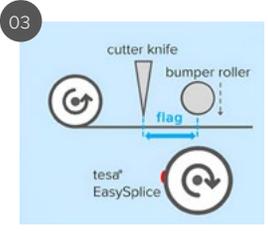
01 **Check the splitting strip for damage**

The splitting strips are delicate parts of the product. Make sure the splitting strip is not damaged at the beginning of the roll before you apply tesa® EasySplice.



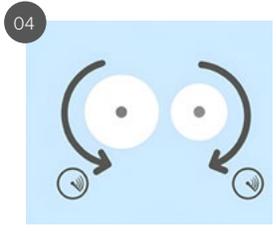
02 **Use a squeegee**

Always use a squeegee when applying tesa® EasySplice to avoid premature opening and flying snippets.



03 **Check length of flag of the expiring web**

Make sure that the flag is approximately as long as the distance between the bumper/contact roller and the knife. This will help to have the best bond between two webs.



04 **Synchronize Speeds**

Make sure the speeds of the new and old reel are synchronized. This is essential for a secure contact between the two webs.



05 **Don't apply tape to the full width of the roll**

When you apply tesa® EasySplice, leave a gap of about one thumb's width to the edge of the roll, to avoid exposed adhesive running through the machine.



06 **Trim the edges**

To avoid damage to the web, trim the paper's edges on both sides of tesa® EasySplice to avoid air pockets underneath the unsecured edges.



07 **Use a wider tesa® EasySplice for high speeds**

For higher machine speeds, we recommend using tesa® EasySplice in a wide width to make sure there is enough adhesive contact area for a reliable splice.



08 **Don't cover the contact adhesive**

Don't cover the open contact adhesive if you use reinforcement tape or liquid glue in addition to our tesa® EasySplice. It might negatively influence the adhesive's performance.