



tesa® 68732

Product Information

50µm d/s black filmic anti-repulsion tape

Product Description

tesa® 68732 is a black double-sided self-adhesive tape consisting of a black PET backing and a special anti-repulsion adhesive.

tesa® 68732 features:

- Thickness: 50µm
- Excellent repulsion resistance properties
- High bonding strength and shear resistance
- Very good handling performance in converting processes
- Excellent resistance to demanding environmental conditions
- Black color for easy detection or design purposes

Application Fields

- Bonding on curved surfaces
- Mounting of bended substrates
- Antenna mounting

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|-------------------|-------------------|-------|
| • Backing | PET film | • Total thickness | 50 µm |
| • Type of adhesive | tackified acrylic | • Color | black |

Properties/Performance Values

- | | | | |
|-----------------------------------|-----------|-------------------------------------|------------------|
| • Static shear resistance at 23°C | very good | • Temperature resistance long term | 85 °C
185 °F |
| • Tack | medium | • Temperature resistance short term | 140 °C
284 °F |



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Adhesion to Values

• ABS (initial)	4.6 N/cm 42 oz/in	• PET (initial)	5.1 N/cm 46.6 oz/in
• ABS (after 14 days)	7 N/cm 64 oz/in	• PET (after 14 days)	7.3 N/cm 66.7 oz/in
• PC (initial)	5.6 N/cm 51.2 oz/in	• PI (initial)	5.4 N/cm 49.3 oz/in
• PC (after 14 days)	7.5 N/cm 68.5 oz/in	• PI (after 14 days)	7.7 N/cm 70.3 oz/in
• PE (initial)	3.1 N/cm 28.3 oz/in	• Steel (initial)	5.5 N/cm 50.2 oz/in
• PE (after 14 days)	4.6 N/cm 42 oz/in	• Steel (after 14 days)	7 N/cm 64 oz/in

Additional Information

Liner variants:

PV40 white/red logo glassine paper (71µm; 82g/m²)

PV42 brown glassine paper (71µm; 82g/m²)

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

For latest information on this product please visit <http://l.tesa.com/?ip=68732>