

**Safety Data Sheet**  
acc. to OSHA HCS



Printing date 01/22/2023

Reviewed on 01/22/2023

**\* 1 Identification**

- **Product identifier**
- **Trade name** **tesa 6973**
- **Application of the substance / the mixture** Adhesive tape
- **Manufacturer/Supplier:** tesa SE Tel.: +49-40-88899-101  
Hugo-Kirchberg-Str. 1  
D-22848 Norderstedt  
Germany
- **Informing department:** tesa SE, Corporate Regulatory Affairs  
SDS@tesa.com, Tel.: +49-40-88899-6954
- **Emergency telephone number:** Reception Headquarters  
tesa SE, Hugo-Kirchberg-Str. 1, 22848 Norderstedt, Germany  
Phone: +49 40 88899 2667 (Mon.-Thurs. 07:00-18:00h, Fr. 07:00-15:00h)

**\* 2 Hazard(s) identification**

- **Classification of the substance or mixture** The product is not classified, according to the Globally Harmonized System (GHS).
- **Label elements**
- **GHS label elements** The product is classified and labeled according to the CLP regulation.
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Classification system**
- **NFPA ratings (scale 0-4)**

  - Health = 0
  - Fire = 0
  - Reactivity = 0
- **HMIS ratings (scale 0-4)**

  - HEALTH 0 Health = 0
  - FIRE 0 Fire = 0
  - REACTIVITY 0 Reactivity = 0
- **Other hazards** The product contains no elutable organic halogens, which will increase the AOX-values of the waste water.  
The product does not contain organically bound halogen compounds (AOX), nitrates, heavy metal compounds (sum below 100 ppm) and formaldehyde.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

**\* 3 Composition/information on ingredients**

- **Chemical characterization: Mixtures**
- **Description:** Carrier: radiation-crosslinkable prepolymer base, filled with fillers, inorganic pigments or color pigments  
Adhesive: Polyacrylic acid ester mixed with adhesive resin  
Cover: release paper
- **Dangerous components:** Void
- **Additional information** The wording of the listed hazard statements can be found in section 16.

**4 First-aid measures**

- **Description of first aid measures**
- **General information** No special measures required.
- **After inhalation** Void
- **After skin contact** The product is not irritating to the skin.  
Rinse with warm water.

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- **After eye contact** Void
- **After swallowing** Void
- **Information for doctor**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

**\* 5 Fire-fighting measures**

- **Extinguishing media**
- **Suitable extinguishing agents** Use fire fighting measures that suit the environment.
- **For safety reasons unsuitable extinguishing agents** Water with a full water jet.
- **Special hazards arising from the substance or mixture** In the event of a fire may be released:  
Hydrogen cyanide (HCN)  
Nitrogen oxides (NOx)  
Carbon monoxide (CO)  
Carbon dioxide (CO2)  
Under certain fire conditions, traces of other toxic substances cannot be excluded.
- **Advice for firefighters**
- **Protective equipment:** Put on breathing apparatus.  
Do not inhale explosion gases or combustion gases.

**6 Accidental release measures**

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** No special measures required.
- **Methods and material for containment and cleaning up:** Collect mechanically.
- **Reference to other sections** No dangerous materials are released.  
See Section 7 for information on safe handling  
See Section 8 for information on personal protection equipment.  
See Section 13 for information on disposal.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**  
None of the ingredients is listed.

· **PAC-2:**  
None of the ingredients is listed.

· **PAC-3:**  
None of the ingredients is listed.

**7 Handling and storage**

- **Handling**
- **Precautions for safe handling** Extractors are required on all machines used for thermal processing or metal removal processes.  
No special measures required.
- **Information about protection against explosions and fires:** No special measures required.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **Specific end use(s)** No further relevant information available.

**\* 8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with critical values that require monitoring at the workplace:**
- **Additional information:** The lists that were valid during the compilation were used as basis.
- **Exposure controls**
- **Personal protective equipment**
- **Breathing equipment:** For a good ventilation during the laser engraving a breathing apparatus is not necessary.
- **Protection of hands:** Not required.
- **Material of gloves** Suitability and resistance of a glove depend on the conditions of use, such as frequency and duration of contact, chemical resistance of the glove material, thickness and fit of the gloves. As a general rule, the glove manufacturer should be consulted for the necessary information. Contaminated or damaged gloves should be replaced immediately.
- **Penetration time of glove material** The exact breakthrough time must be obtained from the protective glove manufacturer and must be observed.
- **Eye protection:** Not required.

**\* 9 Physical and chemical properties**

· <b>Information on basic physical and chemical properties</b>	
· <b>General Information</b>	
· <b>Appearance:</b>	
<b>Form:</b>	Solid.
<b>Colour:</b>	According to product specification
· <b>Smell:</b>	Nearly odourless
· <b>Odor threshold:</b>	Not determined.
· <b>pH-value:</b>	Not applicable.
· <b>Change in condition</b>	
<b>Melting point/Melting range:</b>	Not determined
<b>Boiling point/Boiling range:</b>	Not determined
· <b>Flash point:</b>	Not applicable
· <b>Inflammability (solid, gaseous)</b>	Not determined.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Self-inflammability:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive.
· <b>Critical values for explosion:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.

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· <b>Steam pressure:</b>	Not applicable.
· <b>Density</b>	Not determined
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not applicable.
· <b>Evaporation rate</b>	Not applicable.
· <b>Solubility in / Miscibility with Water:</b>	Unsoluble
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
· <b>dynamic:</b>	Not applicable.
· <b>kinematic:</b>	Not applicable.
· <b>Solvent content:</b>	
· <b>Organic solvents:</b>	Residual solvent content in tape: much smaller than 0,1 weight-%
· <b>Solids content:</b>	100.0 %
· <b>Other information</b>	No further relevant information available.

**10 Stability and reactivity**

· <b>Reactivity</b>	No further relevant information available.
· <b>Chemical stability</b>	
· <b>Thermal decomposition / conditions to be avoided:</b>	No decomposition if used according to specifications.
· <b>Possibility of hazardous reactions</b>	No dangerous reactions known
· <b>Conditions to avoid</b>	No further relevant information available.
· <b>Incompatible materials:</b>	No further relevant information available.
· <b>Hazardous decomposition products:</b>	Danger of toxic pyrolysis products

**\*11 Toxicological information**

· <b>Information on toxicological effects</b>	
· <b>Acute toxicity:</b>	
· <b>Primary irritant effect:</b>	
· <b>on the eye:</b>	No irritant effect.
· <b>Sensitization:</b>	No sensitizing effect known.
· <b>Additional toxicological information:</b>	The product is not subject to classification according to the calculation method of the General EC Classification Guidelines for Preparations as issued in the latest version: When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

· **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>	None of the ingredients is listed.
· <b>NTP (National Toxicology Program)</b>	None of the ingredients is listed.
· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>	None of the ingredients is listed.

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**\* 12 Ecological information**

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behaviour in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **According to recipe contains the following heavy metals and compounds according to EC guideline NO. 76/464 EC:** free of heavy metals (Pb, Cd, Hg, Cr6+)  
Free of Polybrominated Biphenyls (PBBs) and Polybrominated Diphenyl Ethers (PBDEs) according to RoHS Directive.
- **General notes:** Generally not hazardous for water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

**\* 13 Disposal considerations**

- **Waste treatment methods**
- **Recommendation** Smaller quantities can be disposed with household garbage.  
Energy recovery: The product can be applied to a suitable waste incineration plant for mixed waste.  
Energy recovery by incineration in an approved waste incineration plant.  
Consider the applicable regulations of the country, the State or local area.  
For larger amounts of waste: consult the authorities prior the disposal.
- **Uncleaned packagings:** Void

**\* 14 Transport information**

· <b>UN-Number</b>	
· <b>DOT, ADR, ADN, IMDG, IATA</b>	Void
· <b>UN proper shipping name</b>	
· <b>DOT, ADR, ADN, IMDG, IATA</b>	Void
· <b>Transport hazard class(es)</b>	
· <b>DOT, ADR, ADN, IMDG, IATA</b>	
· <b>Class</b>	Void
· <b>Packing group</b>	
· <b>DOT, ADR, IMDG, IATA</b>	Void
· <b>Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>Special precautions for user</b>	Not applicable.
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	Not dangerous according to the above specifications.
· <b>UN "Model Regulation":</b>	Void

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**\*15 Regulatory information**

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Carcinogenicity categories**

· **TLV (Threshold Limit Value)**

None of the ingredients is listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations** avoids

· **Additional classification according to Decree on Hazardous Materials, Annex II:** Void

· **Information about limitation of use:** Void

· **Decree to be applied in case of technical fault:** Void

· **Other regulations, limitations and prohibitive regulations**

· **SARA Section 313**

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· **SARA section 355**

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· **Proposition 65 - Cancer**

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· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**16 Other information**

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This product (this product group) is not a hazardous substance in the sense of the currently valid GefStoffV. This safety data sheet is therefore not subject to the automatic amendment service according to GefStoffV § 6 para. 1.

· **Department issuing data specification sheet:**

tesa SE, Corporate Regulatory Affairs

· **Contact:**

tesa SE, Corporate Regulatory Affairs, Email: SDS@tesa.com, Tel.: +4940-88899-0

· **Date of preparation / last revision**

01/22/2023

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
 ICAO: International Civil Aviation Organisation  
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 DOT: US Department of Transportation  
 IATA: International Air Transport Association  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 NFPA: National Fire Protection Association (USA)  
 HMIS: Hazardous Materials Identification System (USA)  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative  
 NIOSH: National Institute for Occupational Safety  
 OSHA: Occupational Safety & Health  
 TLV: Threshold Limit Value

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PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit

· \* **Data compared to the previous version altered.**

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