



tesa® ACXplus 7815 Black Line



Product Information

1.5 mm double-sided acrylic foam tape for mounting automotive exterior trims and parts

Product Description

tesa® ACX^{plus} 7815 Black Line is a deep black double-sided acrylic foam tape for mounting automotive exterior trims and parts. It provides high bonding power on MSE clear coats and plastics like ABS and chromed ABS, and performs outstandingly on PC and PMMA. Its impressive cold shock resistance is based on a modified acrylic foam core, which assures a reliable bond even at extreme low temperatures.

Being viscoelastic, tesa® ACX^{plus} 7815 Black Line optimally absorbs and dissipates dynamic and static loads. This exceptional capability enables tesa® ACX^{plus} 7815 Black Line to compensate for extreme physical stress caused by different thermal elongation of bonded parts in changing temperature conditions.

Also available in 0.5 mm, 0.8 mm, 1.1 mm, and 1.2 mm formats

Main features:

- Deep black color for enhanced appearance and design flexibility
- Excellent cold shock performance
- High humidity and UV resistance
- Closed cell acrylic foam core
- Viscoelastic acrylic foam core to compensate for thermal elongation differences of bonded parts

Application Fields

The tesa® ACX^{plus} 7815 Black Line is suitable for a wide range of exterior attachment part mounting applications.

Example applications are:

- Protective trims like wheel arches and rocker panels
- Decorative trims
- Pillar appliques
- Antennas
- Emblems

To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.



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Product Information

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	foamed acrylic	• Total thickness	1500 µm
• Type of adhesive	modified acrylic	• Color	59.1 mils deep black

Properties/Performance Values

• Elongation at break	1400 %	• Humidity resistance	very good
• Ageing resistance (UV)	very good		

Adhesion to Values

• ABS (after 14 days)	28 N/cm 255.8 oz/in	• Steel (after 14 days)	35 N/cm 319.8 oz/in
• ABS (after 3 days)	28 N/cm 255.8 oz/in	• Steel (after 3 days)	35 N/cm 319.8 oz/in
• Steel (initial)	20 N/cm 182.7 oz/in		

Additional Information

PV 25 = White siliconised PE-coated paper liner.

PV 29 = Blue heat sealable and adhesive tabable film liner.

Adhesion data are based on PV25 liner.

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



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