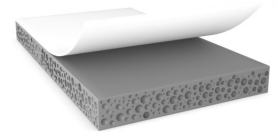




77208 Base Line



Product Information

0.8mm double-sided acrylic foam tape

Product Description

tesa® ACX^{plus} 77208 is a single layer acrylic foam tape designed for automotive attachment parts. Its viscoelastic acrylic foam core achieves reliable and high bonding performance on a variety of substrates and can withstand changing environmental conditions throughout the lifetime of a vehicle.

Features:

- Viscoelastic acrylic foam core compensates stress caused by different thermal elongation of bonded parts
- Good dynamic and static shear resistance over a wide temperature range
- High UV resistance
- Good converting properties

Application Fields

Permanent exterior mounting:

- Body side moldings and decorative trims
- Emblems
- Spoilers
- Antennas
- Pillar appliqués

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|----------------|-------------------|-------------------|
| • Backing | foamed acrylic | • Total thickness | 800 µm |
| • Type of adhesive | pure acrylic | • Color | 31.5 mils
gray |

Properties/Performance Values

- | | | | |
|--------------------------|-----------|---------------------|--------------|
| • Ageing resistance (UV) | very good | • Temperature range | -40 to 80 °C |
| • Humidity resistance | good | | |

Adhesion to Values

- | | | | |
|----------------------|-----------------------|------------------------|------------------------|
| • ABS (after 3 days) | 10 N/cm
91.4 oz/in | • Steel (after 3 days) | 24 N/cm
219.3 oz/in |
|----------------------|-----------------------|------------------------|------------------------|

For latest information on this product please visit <http://l.tesa.com/?ip=77208>



77208

Base Line

Product Information

Additional Information

- Liner:

PV31 = White siliconized HDPE film liner, works with tesa® 50699/50099 PSA tabbing tapes

PV34= White Single-siliconized HDPE film liner, works with tesa® 50699 PSA tabbing tape

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