



tesa® 54657

Low VOC

Product Information

Precision die cuts for permanent automotive hole covering applications with high temperature resistance

Product Description

tesa® 54657 combines a flexible premium cloth layer with a temperature resistant natural rubber adhesive. This product is optimized for the automotive industry to securely cover holes that require excellent sealing properties in combination with very good conformability and temperature resistance.

Main features:

- Excellent temperature resistance up to 180°C/356°F
- Superb conformability to complex geometries
- Low VOC according to VDA 278 analysis
- Secure adhesion to almost any substrates
- Good paint and UBC (PVC) compatibility
- Good resistance to chemicals
- Good mechanical properties with respect to abrasion, puncture, and aging resistance
- Repositionable

Application Fields

tesa® 54657 is suitable for different hole covering applications along the automotive production process.

Example applications are:

- After e-coat where a good compatibility to UBC (PVC) and sealant is required, e.g. car body platform, wheel houses, engine compartment
- Before paint shop where good paint compatibility is essential
- At the assembly line for interior hole covering on all car body areas, e.g. pillars, rocker, front/rear floor

To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	Acrylic-coated cloth	• Total thickness	290 µm
• Type of adhesive	thermosetting natural rubber	• Color	11.4 mils
• Type of liner	paper		gray

For latest information on this product please visit <http://l.tesa.com/?ip=54657>



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Properties/Performance Values

• Elongation at break	7.5 %	• Chemical Resistance	good
• Tensile strength	105 N/cm	• Puncture resistance	350 N
	60 lbs/in	• Temperature resistance (30 min)	180 °C
• Abrasion resistance	very good		356 °F

Additional Information

tesa® 54657 is available upon request in customer specific dimensions and can be delivered according to customer requirements and applications in either roll or sheet form.

tesa's automation and application solution department provides customized equipment and self-designed application tools to enhance productivity.

According to VDA 278 analysis, tesa® 54657 does not contain any single substances restricted by the drafted GB regulations (China) as well as the indoor concentration guideline by JAMA (Japanese Automotive Manufacturers Association) and the Japanese Ministry of Health, Labor and Welfare Ministry (MHLW).

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

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