

tesa® 4976

Product Information



Double-sided PU-foam tape

Product Description

tesa® 4976 is a double-sided tape consisting of a conformable, black, open-cell PU-foam backing and a tackified acrylic adhesive.

tesa® 4976 features especially:

- Good compensation for design tolerances
- · Leveling out different thermal elongation of materials
- · Shock absorption and sealing function
- · High short-term temperature resistance

Product Features

- Good compensation for design tolerances
- Level out different thermal elongation of materials
- · Shock absorption and sealing function
- · High short term temperature resistance

Application Fields

- Fixing of mirrors, decorative profiles and signs
- · Mounting of cable channels

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PU foam	•	Color	black
•	Type of adhesive	tackified acrylic	•	Color of liner	brown
•	Type of liner	glassine	•	Thickness of liner	70 μm
•	Total thickness	540 μm			2.8 mils
		21.3 mils	•	Weight of liner	80 g/m ²



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Properties/Performance Values

 Elongation at break Tensile strength Ageing resistance (UV) Chemical Resistance Humidity resistance Softener resistance 	250 % 6.66 N/cm 3.8 lbs/in medium medium low medium	 Static shear resistance at 23°C Static shear resistance at 40°C Tack Temperature resistance long term Temperature resistance short term 	good good 80°C 176°F 200°C 392°F
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Adhesion to Values

	Addiction to values							
•	ABS (initial)	7 N/cm	• PET (after 14 days)	10 N/cm				
		64 oz/in		91.4 oz/in				
•	ABS (after 14 days)	12 N/cm	• PP (initial)	3.7 N/cm				
		109.6 oz/in		33.8 oz/in				
•	Aluminium (initial)	5 N/cm	PP (after 14 days)	7.4 N/cm				
		45.7 oz/in		67.6 oz/in				
•	Aluminium (after 14 days)	9 N/cm	PS (initial)	5 N/cm				
		82.2 oz/in		45.7 oz/in				
•	PC (initial)	8 N/cm	 PS (after 14 days) 	10 N/cm				
		73.1 oz/in		91.4 oz/in				
•	PC (after 14 days)	12 N/cm	 PVC (initial) 	5.5 N/cm				
		109.6 oz/in		50.2 oz/in				
•	PE (initial)	4.1 N/cm	 PVC (after 14 days) 	12 N/cm				
		37.5 oz/in		109.6 oz/in				
•	PE (after 14 days)	4.3 N/cm	Steel (initial)	10 N/cm				
		39.3 oz/in		91.4 oz/in				
•	PET (initial)	5.5 N/cm	Steel (after 14 days)	12 N/cm				
		50.2 oz/in		109.6 oz/in				

Additional Information

Peel Adhesion:

- immediately: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC



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Disclaimer

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