



Product Information

Black double-sided extra strong filmic tape

Product Description

tesa® 51967 is a double-sided self-adhesive tape consisting of a black PET backing and a modified acrylic adhesive.

tesa® 51967 features:

- Extremely high holding power even at elevated temperatures
- Superior converting performance due to strong PET backing and reduced adhesive mass flow
- Good bonding performance even to LSE materials

Application Fields

- Mounting lenses to mobile phone housings
- Mounting of ABS plastic parts in the automotive industry.
- Mounting of decorative profiles and mouldings in the furniture industry

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

 Backing 	PET film	 Total thickness 	160 µm			
 Type of adhesive 	tackified acrylic		6.3 mils			
		Color	black			
Properties/Performance Values						
 Elongation at break 	50 %	 Static shear resistance at 23°C 	good			
 Tensile strength 	20 N/cm	 Static shear resistance at 40°C 	good			
	11.4 lbs/in	• Tack	good			
 Ageing resistance (UV) 	very good	 Temperature resistance long 	100 °C			
Chemical Resistance	good	term	212 °F			
 Humidity resistance 	very good	Temperature resistance short	200 °C			
Softener resistance	good	term	392 °F			





Product Information

Adhesion to Values

 ABS (initial) 	9.8 N/cm	• PET (after 14 d
	89.5 oz/in	
 ABS (after 14 days) 	10.8 N/cm	 PP (initial)
	98.7 oz/in	
 Aluminium (initial) 	9.6 N/cm	 PP (after 14 data
	87.7 oz/in	
 Aluminium (after 14 days) 	12.2 N/cm	 PS (initial)
	111.5 oz/in	
 PC (initial) 	11.7 N/cm	 PS (after 14 data)
	106.9 oz/in	
 PC (after 14 days) 	13.1 N/cm	 PVC (initial)
	119.7 oz/in	
 PE (initial) 	5.2 N/cm	 PVC (after 14)
	47.5 oz/in	
 PE (after 14 days) 	5.7 N/cm	 Steel (initial)
	52.1 oz/in	
 PET (initial) 	9.3 N/cm	 Steel (after 14
	85 oz/in	

٠	PET (after 14 days)	10.5 N/cm 95.9 oz/in
٠	PP (initial)	5.3 N/cm
•	PP (after 14 days)	48.4 oz/in 7 N/cm
	PS (initial)	64 oz/in 10.2 N/cm
Ū		93.2 oz/in
•	PS (after 14 days)	11.1 N/cm
		101.4 oz/in
٠	PVC (initial)	8.9 N/cm
		81.3 oz/in
•	PVC (after 14 days)	11.9 N/cm
		108.7 oz/in
•	Steel (initial)	12 N/cm
		109.6 oz/in
٠	Steel (after 14 days)	13.4 N/cm
		122.4 oz/in

Additional Information

Liner variants: PV0 brown glassine paper (71µm; 82g/m2) PV11 white PET-film (50µm; 72g/m²)

Disclaimer

tesa[®] products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa[®] product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.