

tesa® 64624

Product Information



Double-sided filmic tape

Product Description

tesa® 64624 is a transparent double-sided filmic tape based on a PP backing and a well-balanced synthetic rubber adhesive.

tesa® 64624 has been designed to meet the requirements of trim and profile producers:

- Good unwinding properties
- · Low risk of product tearing due to filmic backing
- No adhesive oozing during the transport of the trims
- · Paper liner to withstand fast liner removal without tearing
- Well balanced adhesive offers high immediate adhesion and very good shear strength at sufficient tack at room temperature

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PP film	•	Color	transparent
•	Type of adhesive	synthetic rubber	•	Color of liner	brown
•	Type of liner	glassine	•	Thickness of liner	76 μm
•	Total thickness	175 μm			3 mils
		6.9 mils	•	Weight of liner	90 g/m ²

Properties/Performance Values

•	Elongation at break	140 %	•	Humidity resistance	medium
•	Tensile strength	45 N/cm	•	Static shear resistance at 40°C	low
		25.7 lbs/in	•	Tack	low
•	Ageing resistance (UV)	low			

Adhesion to Values

 PC (initial) 	13 N/cm	 PVC (initial) 	13 N/cm
	118.8 oz/in		118.8 oz/in
 PE (initial) 	10 N/cm	 Steel (initial) 	12 N/cm
	91.4 oz/in		109.6 oz/in
 PP (initial) 	8 N/cm		
	73.1 oz/in		



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Additional Information

Liner variants:

PV 00 Brown glassine liner PV 01 White glassine liner (84 μ m/102gr/3.3 mils) PV 06 Red MOPP filmic liner (80 μ m/71gr/3.1 mils)

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.