

tesa® 4576 PV0

Product Information

Venting tape

Product Description

tesa® 4576 is a single-sided tape for venting applications. It is based on a nonwoven fabric coated with acrylic adhesive. The selected backing ensures conformability and gives certain air permeability. It is an ideal barrier for your foaming processes.

Features:

- · The excellent barrier against foam leakage makes this tape a best seller in the market
- · A certain air permeability allows the foam to expand while the tape will cover venting holes
- Is highly conformable to shaped structures
- · Unwinds gently to avoid curling which makes the handling easier in order to reduce process time
- · Easily torn by hand for an increased working efficiency
- · Ageing-resistant design
- · Certification according to UL 94 HB flame rating

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Application Fields

The venting tape is used to cover holes during foaming processes in different industries

- · Designed for appliances where the foam is used to insulate fridges and freezers, as well as to stabilize the body
- · In production of special vehicles such as refrigerator trucks

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

Backing non-woven
 Type of adhesive acrylic
 Color white
 Thickness of tape __NULL μm

Total thickness 140 μm 5.5 mils



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Product Information

Properties/Performance Values

Elongation at break	1/ %	•	Hand tearability	good
Tensile strength	10 N/cm	•	Low unwinding force	good
	5.7 lbs/in	•	Operation temperature up to	160 °C
Ageing resistance (UV)	very good			320 °F
Air permeability	6 cm ³ /cm ² xs	•	Solvent free	yes
	Tensile strength	Tensile strength 10 N/cm 5.7 lbs/in Ageing resistance (UV) very good	Tensile strength 10 N/cm • 5.7 lbs/in • Ageing resistance (UV) very good	Tensile strength 10 N/cm 5.7 lbs/in Ageing resistance (UV) • Low unwinding force • Operation temperature up to

Adhesion to Values

Adiresion to values			
 ABS (initial) 	2.2 N/cm	 PS (initial) 	2 N/cm
	20.1 oz/in		18.3 oz/in
PE (initial)	0.8 N/cm	 Steel 	1 N/cm
	7.3 oz/in		9.1 oz/in

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

