

## tesa® 68760

## **Product Information**

#### 30µm d/s black filmic removable tape

## **Product Description**

tesa® 68760 is a black double-sided self-adhesive tape consisting of a black PET backing with a special removable adhesive on cover side and a tackified acrylic adhesive on open side.

#### tesa® 68760 features:

- Excellent permanent removability on various substrates, e.g. PC/ABS/PI/Metal
- High bonding strength and shear resistance of the tackified acrylic adhesive
- Excellent resistance to demanding environmental conditions
- Very good handling performance in converting processes

#### **Product Features**

- Excellent permanent removability on various substrates, e.g. PC/ABS/PI/Metal
- · High bonding strength and shear resistance of the tackified acrylic adhesive
- · Excellent resistance to demanding environmental conditions
- · Very good handling performance in converting processes

## **Application Fields**

- Removable mounting of FPC
- Sealing support of foam gaskets
- Temporary mounting prior to mechanical fixation

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing	PET film	•	Color	black
•	Type of adhesive	tackified acrylic	•	Color of liner	white/red logo
•	Type of liner	glassine	•	Thickness of liner	71 μm
•	Total thickness	30 μm			2.8 mils
		1.2 mils	•	Weight of liner	82 g/m <sup>2</sup>

#### **Properties/Performance Values**

•	Ageing resistance (UV)	very good	•	Softener resistance	very good
•	Humidity resistance	medium			



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## **Product Information**

#### Adhesion to Values

•	ABS (initial)	3.8 N/cm 34.7 oz/in	•	PC (initial)	4.3 N/cm 39.3 oz/in
•	ABS (after 14 days)	4.9 N/cm 44.8 oz/in	٠	PC (after 14 days)	6 N/cm 54.8 oz/in
•	ABS (covered side, after 14 days)	0.8 N/cm 7.3 oz/in	•	PC (covered side, after 14 days)	0.7 N/cm 6.4 oz/in
•	ABS (covered side, initial)	0.8 N/cm 7.3 oz/in	•	PC (covered side, initial)	0.7 N/cm 6.4 oz/in
•	Glass (initial)	4.7 N/cm	•	Steel (initial)	4.2 N/cm
•	Glass (after 14 days)	42.9 oz/in 5.3 N/cm	•	Steel (after 14 days)	38.4 oz/in 5.4 N/cm
	Glass (covered side, after 14	48.4 oz/in 0.6 N/cm	•	Steel (covered side, after 14	49.3 oz/in 0.6 N/cm
	days)	5.5 oz/in		days)	5.5 oz/in
•	Glass (covered side, initial)	0.5 N/cm 4.6 oz/in	•	Steel (covered side, initial)	0.4 N/cm 3.7 oz/in

### Disclaimer

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