

tesa® 51903

Product Information



Double-sided self-adhesive tape without liner

Product Description

tesa® 51903 is a double-sided adhesive tape, consisting of a PVC-film without liner.

The adhesive on both sides is exactly balanced, so that tesa® 51903 can be unwound easily, even after long periods in storage.

Product Features

- · Double-sided tape without liner
- · Different adhesion values on each side
- Adhesive on each side is precisely balanced, so that tesa® 51903 can be unwound without liner

Application Fields

- · Mounting of light weight parts
- Splicing of various materials such as plastic, metal foils, paper and cardboards.
- The acrylic-mass system has different adhesion values on each side. tesa® 51903 is therefore especially suited as closure system even for thin film bags.

tesa® 51903 is also used for mounting in the lithography industry.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

•	Backing	PVC film	•	Total thickness	86 μm
•	Type of adhesive	acrylic			3.4 mils
			•	Color	transparent

Properties/Performance Values

•	Elongation at break	40 %	•	Static shear resistance at 23°C	low
•	Tensile strength	35 N/cm	•	Static shear resistance at 40°C	low
		20 lbs/in	•	Tack	good
•	Ageing resistance (UV)	very good	•	Temperature resistance long	60 °C
•	Chemical Resistance	medium		term	140 °F
•	Humidity resistance	very good	•	Temperature resistance min.	-40 °C
•	Softener resistance	low			-40 °F
			•	Temperature resistance short	70 °C
				term	158 °F



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Adhesion to Values

 ABS (initial) 	2.8 N/cm	 PET (after 14 days) 	2.2 N/cm
	25.6 oz/in		20.1 oz/in
 ABS (after 14 day 	s) 2 N/cm	 PP (initial) 	1.7 N/cm
	18.3 oz/in		15.5 oz/in
 Aluminium (initial) 1.5 N/cm	 PP (after 14 days) 	2.4 N/cm
	13.7 oz/in		21.9 oz/in
 Aluminium (after 	14 days) 2.5 N/cm	 PS (initial) 	2.7 N/cm
	22.8 oz/in		24.7 oz/in
 PC (initial) 	2.7 N/cm	 PS (after 14 days) 	2.7 N/cm
	24.7 oz/in		24.7 oz/in
 PC (after 14 days) 	1.8 N/cm	 PVC (initial) 	1.8 N/cm
	16.4 oz/in		16.4 oz/in
 PE (initial) 	1.2 N/cm	 PVC (after 14 days) 	2.5 N/cm
	11 oz/in		22.8 oz/in
 PE (after 14 days) 	1.8 N/cm	 Steel (initial) 	2.4 N/cm
	16.4 oz/in		21.9 oz/in
 PET (initial) 	1.8 N/cm	 Steel (after 14 days) 	3 N/cm
	16.4 oz/in		27.4 oz/in

Disclaimer

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