

# tesa® 61010

## **Product Information**

## 205µm/8.1 mils double sided transparent filmic tape

## **Product Description**

tesa® 61010 is a transparent double-sided self-adhesive tape consisting of a PET backing and a tackyfied acrylic adhesive.

tesa® 61010 features especially:

- · Reliable bond even to LSE substrates
- · Immediate usability right after assembly
- · Suitability for most demanding applications such as heavy stress, high temperatures or critical substrates

#### **Product Features**

- · Reliable bond even to LSE substrates
- · Immediate usability right after assembly
- · Suitability for most demanding applications such as heavy stress, high temperatures or critical substrates

## **Application Fields**

- · mounting of decorative profiles
- mounting of several parts in electronic devices
- · mounting of plastic parts in the automotive ind, such as ABS and PP
- self-adhesive mounting of rubber/EPDM profiles

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing	PET film	•	Total thickness	205 μm
•	Type of adhesive	tackified acrylic			8.1 mils
			•	Color	transparent

## **Properties/Performance Values**

•	Elongation at break	50 %	•	Static shear resistance at 23°C	good
•	Tensile strength	20 N/cm	•	Static shear resistance at 40°C	good
		11.4 lbs/in	•	Tack	good
•	Ageing resistance (UV)	very good	•	Temperature resistance long	100 °C
•	Chemical Resistance	good		term	212 °F
•	Humidity resistance	very good	•	Temperature resistance short	200 °C
•	Softener resistance	good		term	392 °F



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## Adhesion to Values

ABS (initial)	10.8 N/cm	<ul> <li>PET (after 14 days)</li> </ul>	11.9 N/cm
	98.7 oz/in		108.7 oz/in
<ul> <li>ABS (after 14 days)</li> </ul>	11.9 N/cm	<ul> <li>PP (initial)</li> </ul>	6 N/cm
	108.7 oz/in		54.8 oz/in
<ul> <li>Aluminium (initial)</li> </ul>	10.2 N/cm	<ul> <li>PP (after 14 days)</li> </ul>	8.8 N/cm
	93.2 oz/in		80.4 oz/in
<ul> <li>Aluminium (after 14 days)</li> </ul>	12.6 N/cm	<ul> <li>PS (initial)</li> </ul>	10.4 N/cm
	115.1 oz/in		95 oz/in
PC (initial)	12.2 N/cm	<ul> <li>PS (after 14 days)</li> </ul>	12.1 N/cm
	111.5 oz/in		110.5 oz/in
<ul> <li>PC (after 14 days)</li> </ul>	13.4 N/cm	<ul> <li>PVC (initial)</li> </ul>	9.6 N/cm
	122.4 oz/in		87.7 oz/in
• PE (initial)	5.6 N/cm	<ul> <li>PVC (after 14 days)</li> </ul>	12.8 N/cm
	51.2 oz/in		116.9 oz/in
<ul> <li>PE (after 14 days)</li> </ul>	6.6 N/cm	<ul> <li>Steel (initial)</li> </ul>	11.5 N/cm
	60.3 oz/in		105.1 oz/in
PET (initial)	9.8 N/cm	<ul> <li>Steel (after 14 days)</li> </ul>	14 N/cm
	89.5 oz/in		127.9 oz/in

#### **Additional Information**

Liner variants:

PV0 red MOPP-film (80µm/3.1 mils; 72gr/sqm)

PV1 brown glassine paper (71µm/2.8 mils; 82gr/sqm)

This product information applies to PV1

## Disclaimer

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