



**Product Information** 



## 500 $\mu\text{m}/\text{19.7}$ mils double sided PE foam tape

## **Product Description**

tesa<sup>®</sup> 62932 is a double sided PE foam tape for constructive mounting applications. It consists of a conformable PE foam backing and a tackified acrylic adhesive.

Product benefits:

- Thin foam backing for a small design gap
- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

## **Product Features**

- Thin foam backing for a small design gap
- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- Fully outdoor suitable: UV, water and ageing resistant
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

## **Application Fields**

- Decorative aluminium cover screens on brown goods
- Doorhandles in kitchen furniture
- Moulded decorative profiles for refrigerators or freezers
- Glass and mirror panels

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

## **Product Construction**

Backing

PE foam tackified acrylic • Total thickness

Color

• Type of adhesive

crylic

500 μm 19.7 mils black/white





# **Product Information**

## **Properties/Performance Values**

<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Chemical Resistance</li> <li>Humidity resistance</li> <li>Softener resistance</li> </ul>	270 % 8 N/cm 4.6 lbs/in good good very good medium	<ul> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance long term</li> <li>Temperature resistance short term</li> </ul>	good good 80 ℃ 176 ℉ 80 ℃ 176 ℉
Adhesion to Values			
• ABS (initial)	14 N/cm 127.9 oz/in	• PET (after 14 days)	17 N/cm 155.3 oz/in
• ABS (after 14 days)	17 N/cm 155.3 oz/in	• PP (initial)	1.8 N/cm 16.4 oz/in
Aluminium (initial)	13 N/cm 118.8 oz/in	• PP (after 14 days)	3.3 N/cm 30.1 oz/in
• Aluminium (after 14 days)	17 N/cm 155.3 oz/in	• PS (initial)	10.5 N/cm 95.9 oz/in
• PC (initial)	9 N/cm 82.2 oz/in	• PS (after 14 days)	17 N/cm 155.3 oz/in
• PC (after 14 days)	17 N/cm 155.3 oz/in	• PVC (initial)	14.5 N/cm 132.5 oz/in
• PE (initial)	1.7 N/cm 15.5 oz/in	• PVC (after 14 days)	17 N/cm 155.3 oz/in
• PE (after 14 days)	3 N/cm 27.4 oz/in	• Steel (initial)	13 N/cm 118.8 oz/in
• PET (initial)	12.5 N/cm 114.2 oz/in	• Steel (after 14 days)	17 N/cm 155.3 oz/in

## **Additional Information**

### Liner variants:

- PV0 brown glassine paper (71  $\mu$ m/2.8 mils)
- PV10 redtransparent PP film(120  $\mu$ m/4.7 mils)
- PV14 PE coated paper (122  $\mu\text{m}/4.8$  mils)
- + PV15 blue PE film (100  $\mu\text{m}/3.9$  mils)

#### Peel Adhesion:

• after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC





**Product Information** 

## Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



Page 3 of 3 – as of 02/29/24 – en-TT