



tesa® 68745

Product Information

80µm black d/s filmic tape

Product Description

tesa® 68745 is a black, double-sided self-adhesive tape consisting of a black PET backing and a tackified acrylic adhesive.

tesa® 68745 features:

- Good bonding strength to most common, smooth, even substrates
- Superior converting performance due to strong PET backing
- Initial repositioning in the assembly process by reduced immediate contact adhesion

Application Fields

- Mounting of components to Electronic devices
- Mounting of nameplates, badges and light signs
- Mounting of decorative profiles and mouldings in the furniture industry

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|-------------------|-------------------|----------|
| • Backing | PET film | • Total thickness | 80 µm |
| • Type of adhesive | tackified acrylic | | 3.1 mils |
| | | • Color | black |

Properties/Performance Values

- | | | | |
|--------------------------|-------------|-------------------------------------|--------|
| • Elongation at break | 50 % | • Static shear resistance at 23°C | good |
| • Tensile strength | 20 N/cm | • Static shear resistance at 40°C | good |
| | 11.4 lbs/in | • Tack | low |
| • Ageing resistance (UV) | very good | • Temperature resistance long term | 100 °C |
| • Chemical Resistance | good | | 212 °F |
| • Humidity resistance | very good | • Temperature resistance short term | 200 °C |
| • Softener resistance | good | | 392 °F |



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Product Information

Adhesion to Values

• ABS (initial)	7.5 N/cm 68.5 oz/in	• PET (after 14 days)	7.5 N/cm 68.5 oz/in
• ABS (after 14 days)	8.7 N/cm 79.5 oz/in	• PP (initial)	3.2 N/cm 29.2 oz/in
• Aluminium (initial)	7.3 N/cm 66.7 oz/in	• PP (after 14 days)	5.2 N/cm 47.5 oz/in
• Aluminium (after 14 days)	8.8 N/cm 80.4 oz/in	• PS (initial)	7.2 N/cm 65.8 oz/in
• PC (initial)	8.8 N/cm 80.4 oz/in	• PS (after 14 days)	8.7 N/cm 79.5 oz/in
• PC (after 14 days)	10.3 N/cm 94.1 oz/in	• PVC (initial)	7.3 N/cm 66.7 oz/in
• PE (initial)	3.5 N/cm 32 oz/in	• PVC (after 14 days)	12.2 N/cm 111.5 oz/in
• PE (after 14 days)	5 N/cm 45.7 oz/in	• Steel (initial)	8.2 N/cm 74.9 oz/in
• PET (initial)	6.7 N/cm 61.2 oz/in	• Steel (after 14 days)	9.1 N/cm 83.1 oz/in

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.