

## tesa® 68144

## **Product Information**

## 100 μm/3.9 mils double-sided splicing tape

## **Product Description**

tesa $^{\circ}$  68144 is a 100  $\mu$ m/3.9 mils translucent double-sided splicing tape consisting of a non-woven carrier coated with an acrylic adhesive, covered by a white paper liner. The special adhesive formulation ensures a secure bond on a variety of paper materials, even at elevated temperatures.

#### **Product Features**

• The special adhesive formulation ensures a secure bond on a variety of paper materials, even at elevated temperatures.

## **Application Fields**

Splicing of

- Paper (liner and flute) in corrugated board production
- · Paper in newsprint and converting processes
- · Lightweight cardboard

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing	non-woven	•	Color	translucent
•	Type of adhesive	acrylic	•	Color of liner	white
•	Type of liner	PE-coated paper	•	Thickness of liner	120 μm
•	Total thickness	100 μm			4.7 mils
		3.9 mils			

## **Properties/Performance Values**

• Elongation at l	break 2 %	•	Temperature resistance long	70 °C
<ul> <li>Tensile streng</li> </ul>	th 9 N/cm	1	term	158 °F
	5.1 lbs/	in •	Temperature resistance short	100 °C
			term	212 °F



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## **Product Information**

### Adhesion to Values

<ul> <li>Aluminium (initial)</li> </ul>	3.6 N/cm	<ul> <li>PC (after 14 days)</li> </ul>	7.1 N/cm
	32.9 oz/in		64.9 oz/in
Aluminium (after '	14 days) 4.2 N/cm	<ul> <li>Steel (initial)</li> </ul>	5.5 N/cm
	38.4 oz/in		50.2 oz/in
<ul> <li>PC (initial)</li> </ul>	7.7 N/cm	<ul> <li>Steel (after 14 days)</li> </ul>	8.1 N/cm
	70.3 oz/in		74 oz/in

## Disclaimer

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