

# tesa® 62516

# **Product Information**



# Double sided PE foam mounting tape

# **Product Description**

tesa® 62516 is a double-sided PE foam tape for lightweight mounting applications. It consists of a highly conformable PE foam backing and a tackified acrylic adhesive.

#### **Product Features**

- Thick foam backing with excellent gap filling properties
- High ultimate adhesion level for a reliable bonding performance
- Soft, conformable foam adapting to structured surfaces
- Fully outdoor suitable: UV, water and ageing resistant
- Suitable for manual and automatic application processes

# **Application Fields**

- · Mounting of decorative trims and profiles
- Bumper rails on commercial freezers

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

## **Product Construction**

•	Backing	PE foam	•	Total thickness	1600 μm
•	Type of adhesive	tackified acrylic			63 mils
			•	Color	black/white

# **Properties/Performance Values**

•	Elongation at break	180 %	•	Static shear resistance at 40°C	good
•	Tensile strength	12 N/cm	•	Tack	good
		6.9 lbs/in	•	Temperature resistance long	80 °C
•	Ageing resistance (UV)	very good		term	176 °F
•	Static shear resistance at 23°C	good	•	Temperature resistance short	80 °C
				term	176 °F



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## Adhesion to Values

ABS (initial)	4 N/cm 36.5 oz/in	• PET (initial)	5 N/cm 45.7 oz/in
ABS (after 14 days)	13.5 N/cm 123.3 oz/in	• PET (after 14 days)	13.5 N/cm 123.3 oz/in
Aluminium (initial)	7.5 N/cm	PP (initial)	0.9 N/cm
Aluminium (after 14 days)	68.5 oz/in 13.5 N/cm	• PP (after 14 days)	8.2 oz/in 1.2 N/cm
PC (initial)	123.3 oz/in 7.5 N/cm	<ul> <li>PVC (initial)</li> </ul>	11 oz/in 5.5 N/cm
,	68.5 oz/in		50.2 oz/in
PC (after 14 days)	13.5 N/cm 123.3 oz/in	PVC (after 14 days)	13.5 N/cm 123.3 oz/in
PE (initial)	0.9 N/cm 8.2 oz/in	Steel (initial)	13.5 N/cm 123.3 oz/in
• PE (after 14 days)	1.2 N/cm 11 oz/in	Steel (after 14 days)	13.5 N/cm 123.3 oz/in

### **Additional Information**

#### Liner variants:

- PV0 brown glassine paper (71  $\mu$ m/2.8 mils)
- PV6 red transparent PP film (80  $\mu$ m/3.1 mils)

### Peel Adhesion:

- immediate: foam splitting on Steel
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PET, PVC

## Disclaimer

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