



**Product Information** 



### Double-sided tape with fabric backing

#### **Product Description**

tesa® 4964 consists of a tear resistant flexible fabric backing with a rubber adhesive system.

The adhesive has a high coating weight making it well suited for mounting applications on irregular surfaces.

tesa® 4964 can be removed in most cases without leaving adhesive residues from sound surfaces.

Initial tests should be carried out before mounting tesa® 4964 on plasticised surfaces

#### **Sustainable Aspects**

> 50% bio-based carbon content in total product without liner (tested acc. to EN 16640)



#### **Product Features**

- The adhesive has a high coating weight making it well suited for mounting applications on irregular surfaces.
- tesa® 4964 can be removed in most cases without leaving adhesive residues from sound surfaces.

#### **Application Fields**

- Carpet laying
- Honeycomb milling
- · Laminating of shoe insoles and heel protectors (leather manufacturing)
- Splicing of fabric webs

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

•	Backing	cloth	•	Total thickness	390 µm
•	Type of adhesive	natural rubber			15.4 mils
•	Bio-based carbon	50 %	•	Color	white
	content of liner (acc. DIN EN				
	16640)				

For latest information on this product please visit http://l.tesa.com/?ip=04964





# **Product Information**

## **Properties/Performance Values**

<ul> <li>Elongation at break</li> <li>Tensile strength</li> <li>Ageing resistance (UV)</li> <li>Chemical Resistance</li> <li>Humidity resistance</li> </ul>	6 % 80 N/cm 45.7 lbs/in medium low medium	<ul> <li>Softener resistance</li> <li>Static shear resistance at 23°C</li> <li>Static shear resistance at 40°C</li> <li>Tack</li> <li>Temperature resistance short term</li> </ul>	good medium low very good 110 °C 230 °F				
Adhesion to Values							
• ABS (initial)	7.3 N/cm 66.7 oz/in	• PET (after 14 days)	7.2 N/cm 65.8 oz/in				
• ABS (after 14 days)	7.8 N/cm 71.3 oz/in	• PP (initial)	6.8 N/cm 62.1 oz/in				
Aluminium (initial)	7.2 N/cm 65.8 oz/in	• PP (after 14 days)	6.9 N/cm 63 oz/in				
• Aluminium (after 14 days)	7.3 N/cm 66.7 oz/in	• PS (initial)	7.2 N/cm 65.8 oz/in				
• PC (initial)	7.4 N/cm 67.6 oz/in	• PS (after 14 days)	7.5 N/cm 68.5 oz/in				
• PC (after 14 days)	7.5 N/cm 68.5 oz/in	• PVC (initial)	6.9 N/cm 63 oz/in				
• PE (initial)	5.3 N/cm 48.4 oz/in	• PVC (after 14 days)	7 N/cm 64 oz/in				
• PE (after 14 days)	5.4 N/cm 49.3 oz/in	• Steel (initial)	7.5 N/cm 68.5 oz/in				
• PET (initial)	6.5 N/cm 59.4 oz/in	• Steel (after 14 days)	7.6 N/cm 69.4 oz/in				

## **Additional Information**

Additional product versions specially designed for the honeycomb milling application: PV15: Double sided tape with fabric backing; brown glassine paper liner

Liner variants: PV0: Brown glassine paper (standard)





**Product Information** 

## Disclaimer

tesa<sup>®</sup> products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa<sup>®</sup> product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



Page 3 of 3 – as of 02/29/24 – en-TT