



tesa® Professional 60022

Product Information

The extra-powerful spray glue for bonding heavy materials

Product Description

tesa® Spray Glue EXTRA STRONG 60022 is an extra strong, film-forming glue for permanently bonding materials such as fabric, plastic, cardboard, foam rubber, insulating materials, vinyl, leather, faux leather and rubber to each other or to metal and wood.

- Minimal spray mist, resistant to dampness and temperatures up to 80°C/176°F, short term 100°C/212°F
- Suitable for light as well as heavy materials with smooth to rough surfaces
- High bonding range
- Nozzle can be adjusted to desired spray quantity (H: high, M: Medium, L: Low)
- Spray direction can be set to either horizontal or vertical
- Particularly suitable for automotive applications
- Free from silicone

Application Fields

- For powerful and enduring bonds * Gluing together heavy materials * Fabric, plastic, cardboard, foam rubber, insulation materials, vinyl, leather, synthetic leather, rubber... * Also sticks to metal and wood Suited for uneven surfaces as well Ideal for upholsterers and saddleries Jacks of all trades at events

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- Silicone free yes

Properties/Performance Values

- | | | | |
|-----------------------------|---------------|---|-----|
| • Adhesive strength | High adhesion | • Solvent free | no |
| • Chemical Resistance | yes | • Suitable for children of 3 years of age | no |
| • Compostable | no | • Temperature resistance | yes |
| • Hazard material | yes | • UV resistant | yes |
| • Humidity resistance | yes | • Washable | no |
| • Residue-free removability | no | • Waterproof | yes |

Additional Information

- tesa offers two complementary Spray Glues: 60021 PERMANENT and 60023 REPOSITIONABLE
- Observe the safety-information on the spray-can
- Shake can well before use and remove any dried-on glue from the nozzle
- For new applications, test suitability by gluing a sample

For latest information on this product please visit <http://l.tesa.com/?ip=60022>



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- The parts to be bonded must be dry and free from dust and grease. We recommend cleaning with tesa® INDUSTRY CLEANER 60040
- After use, turn can upside-down and expel glue from nozzle until only propellant comes out
- Overspray from Spray Glues can easily be removed with tesa® 60042 ADHESIVE REMOVER
- Refer to special instructions/safety data sheets: www.tesa.com/safety

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

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