

# tesa® 61644

## **Product Information**



## 200µm double-sided black standard PE foam tape

### **Product Description**

tesa® 61644 is a black double-sided tape consisting of a PE-foam backing equipped with a special modified acrylic adhesive.

#### tesa® 61644 features:

- · Very good bonding strength
- · Outstanding shock performance
- · Good push-out resistance
- Waterproofness
- · Good rework ability

## **Application Fields**

- · Smart Phone: Lens mounting & touch panel mounting
- \* Tablet & Touch laptop: Lens mounting & touch panel mounting

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

| • | Backing material | PE foam           | • | Color                  | black |
|---|------------------|-------------------|---|------------------------|-------|
| • | Type of adhesive | tackified acrylic | • | Type of liner - inside | PET   |
| • | Total thickness  | 200 μm            |   |                        |       |

## Properties/Performance Values

| • | Elongation at break    | 300 %   | • | Humidity resistance             | good |
|---|------------------------|---------|---|---------------------------------|------|
| • | Tensile strength       | 12 N/cm | • | Static shear resistance at 23°C | good |
| • | Ageing resistance (UV) | good    | • | Static shear resistance at 40°C | good |

#### Adhesion to Values

| ABS (initial)                             | 8.5 N/cm  | <ul> <li>PC (after 14 days)</li> </ul>    | 13 N/cm   |
|-------------------------------------------|-----------|-------------------------------------------|-----------|
| <ul> <li>ABS (after 14 days)</li> </ul>   | 12 N/cm   | <ul> <li>PMMA (initial)</li> </ul>        | 12.5 N/cm |
| <ul> <li>Glass (initial)</li> </ul>       | 12 N/cm   | <ul> <li>PMMA (after 14 days)</li> </ul>  | 14.5 N/cm |
| <ul> <li>Glass (after 14 days)</li> </ul> | 13 N/cm   | <ul> <li>Steel (initial)</li> </ul>       | 10 N/cm   |
| <ul> <li>PC (initial)</li> </ul>          | 11.5 N/cm | <ul> <li>Steel (after 14 days)</li> </ul> | 12 N/cm   |

<sup>\*</sup> Battery mounting



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#### **Additional Information**

Liner: PV50 transparent PET-film (50µm)

#### Disclaimer

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