### tesa® 68767

## tesa:

#### **Product Information**

#### 100µm double sided black removable filmic tape

tesa® 68767 is a black double-sided self-adhesive tape consisting of a black PET backing with a special removable adhesive on one side and a tackified acrylic adhesive on the other side.

#### tesa® 68767 features:

- Excellent permanent removability on various substrates, e.g. PC/ABS/PI/Metal
- High bonding strength and shear resistance of the tackified acrylic adhesive
- Excellent resistance to demanding environmental conditions
- Very good handling performance in converting processes

#### Main Application

- Removable mounting of FPC
- Sealing support of foam gaskets
- Temporary mounting prior to mechanical fixation

#### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Technical Data**

•	Backing material	PET film	•	Type of liner	glassine
•	Color	black	•	Colour of liner	white/red logo
•	Total thickness	100 μm	•	Thickness of liner	71 μm
•	Type of adhesive	tackified acrylic	•	Weight of liner	82 g/m <sup>2</sup>

#### Adhesion to

•	Steel (initial)	8.9 N/cm	•	Steel (after 14 days)	11.4 N/cm
•	Steel (covered side, initial)	0.5 N/cm	•	Steel (covered side, after 14 days)	0.7 N/cm
•	ABS (initial)	7.6 N/cm	•	ABS (after 14 days)	11.0 N/cm
•	ABS (covered side, initial)	0.9 N/cm	•	ABS (covered side, after 14 days)	0.9 N/cm
•	Glass (initial)	9.5 N/cm	•	Glass (after 14 days)	11.3 N/cm
•	Glass (covered side, initial)	0.6 N/cm	•	Glass (covered side, after 14 days)	0.6 N/cm
•	PC (initial)	9.9 N/cm	•	PC (after 14 days)	14.7 N/cm
•	PC (covered side, initial)	0.8 N/cm	•	PC (covered side, after 14 days)	0.9 N/cm

#### **Properties**

•	Ageing resistance (UV)	••••	Removability after 14 days (23°C)	••••
•	Humidity resistance	••	Removability after 14 days (85°C,	••••
•	Softener resistance	••••	95% r.h.)	

Evaluation across relevant tesa® assortment: •••• very good ••• good •• medium • low

# tesa® 68767 Product Information



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