



tesa® 68540

Product Information

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing	PET film	• Total thickness	30 µm
• Type of adhesive	tackified acrylic	• Color	transparent

Properties/Performance Values

• Ageing resistance (UV)	very good	• Static shear resistance at 23°C	good
• Chemical Resistance	good	• Static shear resistance at 40°C	good
• Humidity resistance	very good	• Tack	low
• Softener resistance	good	• Temperature resistance long term	100 °C

Adhesion to Values

• ABS (initial)	5.1 N/cm	• PP (initial)	2.8 N/cm
• Aluminium (initial)	4.8 N/cm	• PP (after 14 days)	1.5 N/cm
• Aluminium (after 14 days)	6.4 N/cm	• PS (initial)	4.1 N/cm
• PC (initial)	6.4 N/cm	• PS (after 14 days)	6.2 N/cm
• PC (after 14 days)	7.7 N/cm	• PVC (initial)	4.6 N/cm
• PE (initial)	2.2 N/cm	• PVC (after 14 days)	7.7 N/cm
• PE (after 14 days)	2.8 N/cm	• Steel (initial)	5.6 N/cm
• PET (initial)	4.8 N/cm	• Steel (after 14 days)	6.6 N/cm
• PET (after 14 days)	5.6 N/cm		

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