


Core assortment for general industries 2025

tesa South East Asia



tesa® core assortment



Category		ACX ^{plus}	PE foam	Filmic	Non-woven	Transfer	Masking	Cloth	Sustainable packaging
<div>Specialty offer</div> <div>  </div>		7065	62932		4940 60975		 4338	 4651	
	<div>Performance offer</div> <div>  </div>	7044	63610	 4965	88644	 75515	53128	4688	 4713
	<div>Commercial offer</div> <div>  </div>	7274	55576	 51966	88641	 75505	53123		 4903  60432




 Sustainability marker

tesa® double sided tapes

Product		Backing	Adhesive	Color	Thickness [µm]	Liner	Adhesion to steel [N/cm]	Temperature resistance short / long term [°C]	Features
Acrylic core	7065	Acrylic foam	Tackified acrylic	Black	1200	PV22: White paper liner – branded PV24: Blue film liner – unbranded	48	-	<ul style="list-style-type: none"> Designed for bonding of “hard-to-bond-materials” such as powder coatings or plastic materials Recognized according to UL Standard 746C & 879 Also available in 500 / 800 / 1500µm
	7044	Acrylic foam	Pure acrylic	Grey / White	1000	PV28: Blue film liner unbranded	36	200°C Short term 110°C Long term	<ul style="list-style-type: none"> High-performance acrylic core tape for permanent indoor mounting applications, eg. decorative element bonding, washing machine touch panel bonding Also available in 500 / 800 / 2000µm
PE foam	62932	PE foam	Tackified acrylic	Black / White	500	PV0: Brown glassine paper	13	80°C Long term	<ul style="list-style-type: none"> High ultimate adhesion level for a secure bonding performance Fully outdoor suitable: UV, water and ageing resistant Very good cold shock absorption Also available in 800 / 1600µm
	63610	PE foam	Tackified acrylic	Black / White	1000	PV15: Blue PE film PV20: Brown glassine paper PV50: Transparent PET film	11	80°C Long term	<ul style="list-style-type: none"> Highly conformable PE foam tape that is UV, water, ageing resistant, conformable & designed for solar module assembly Also available in 500 / 800 / 1200µm
	55576	PE foam	Tackified acrylic	White	1200	PE coated paper with logo	5.5	60°C Long term	<ul style="list-style-type: none"> General light weight mounting, eg. POS & trims mounting
Filmic	4965 	90% PCR PET	Tackified acrylic	Transparent	205	PV0: MOPP red	11.8	200°C Short term 100°C Long term	<ul style="list-style-type: none"> -40% CO2 emissions¹ compared to tesa® 4965 Original. Based on a patented product formulation, showing reliable bond even on hard to stick surfaces and under critical conditions. UL969 certificate available
	51966 	90% PCR PET	Tackified acrylic	Transparent	200	PV6: Red MOPP	11	130°C Short term 80°C Long term	<ul style="list-style-type: none"> Excellent combination of high initial tack and immediate adhesion Full suitability for long-term applications Outstanding converting and die-cutting properties
Non-woven	4940	Non-woven	Tackified acrylic	Translucent	160	PV43: White PE-coated paper with logo	11.3	150°C Short term 80°C Long term	<ul style="list-style-type: none"> Good repulsion resistance with thick PE-coated paper liner to ensure excellent diecuttability
	60975	Non-woven	Tackified acrylic	Translucent	100	PV43: White PE-coated paper with logo	8.5	150°C Short term 80°C Long term	<ul style="list-style-type: none"> Good adhesion values & temperature resistance on polar substrates, suitable for lamination of foam & felt
	88644	Non-woven	Tackified acrylic	Translucent	160	PV43: White PE-coated paper with logo	10.2	80°C Long term	<ul style="list-style-type: none"> Good adhesion to a variety of surfaces & good anti-repulsion performance
	88641	Non-woven	Tackified acrylic	Translucent	100	PV43: White PE-coated paper with logo	10.9	70°C Short term	
Transfer tape	75515 	-	Tackified acrylic	Transparent	125	PV4: White PE coated paper liner	12	200°C Short term 100°C Long term	<ul style="list-style-type: none"> Equipped with our proven and well-known tesa® 4965 adhesive which is transparent, ageing resistant and has a high initial tack Skin contact certification according to ISO 10993-5 and ISO 10993-10 In accordance with UL standard 969. UL file: MH18055 Low VOC - measured according to VDA 278 analysis Also available in 75µm
	75505 	-	Tackified acrylic	Transparent	50	PV4: White PE coated paper liner	8.5	200°C Short term 100°C Long term	

tesa® single sided tapes

Product	Backing	Adhesive	Color	Thickness	Adhesion to steel [N/cm]	Temperature resistance long term [°C]	Features	
Masking	4338 	Smooth crepe paper	Natural rubber	Green	145	3.5	120°C (1 HR)	<ul style="list-style-type: none">• For multiple drying cycles – up to six cycles at 120°C/40min.• Excellent handling and high conformability• Clean paint edges• One week UV resistance for outdoor use, for example storing of masked objects outside
	53128	Smooth crepe paper	Natural rubber	Yellow	120	3	80°C (1 HR)	<ul style="list-style-type: none">• Tear resistant backing provides demasking in one piece• Residue free removal up to 7 days indoor• Temperature resistance up to 80°C / 1 h and 100°C / 0,5h
	53123	Smooth crepe paper	Natural rubber	Crème	135	2.6	60°C (1 HR)	<ul style="list-style-type: none">• Tear resistant backing provides demasking in one piece• Residue free removal up to 3 days indoor• Temperature resistance up to 60°C / 1 h and 80°C / 0,5h
Cloth	4651 	Woven rayon fabric (148 mesh/inch2)	Natural rubber	Black	310	4.5	130°C (0.5 HR)	<ul style="list-style-type: none">• Strong cloth tape for almost every application, with high adhesion even on rough surfaces & straight tear edges longitudinal and horizontal
	4688	PE extruded cloth (55 mesh/inch2)	Natural rubber	Various colors	260	4.5	110°C (0.5 HR)	<ul style="list-style-type: none">• Certified by AREVA according to the requirements of the Siemens AG standard TLV 9027/01/06 for nuclear power stations

Product		Backing	Adhesive	Color	Thickness	Adhesion to steel [N/cm]	Tensile strength [N/cm]	Features	
Sustainable packaging	4713		FSC certified paper	Natural rubber	Brown	125	2.8	30	• Recycle friendly (INGEDE Method 12)
	4903		Paper from responsible sources	Synthetic rubber	Brown	140	5.5	50	• Ideal carton sealing tape for light weight cartons providing high performance and contributing to sustainability
	60432		90% PCR PET	Water-based acrylic	Transparent	30	2.2	22	• Ideal carton sealing tape for light weight cartons providing high performance and contributing to sustainability